











kW 80 - 410

SERIES TBG



CONFORM TO: GAS DIRECTIVE EU/2016/426 | E.M.C. DIRECTIVE 2014/30/UE | L.V. DIRECTIVE 2014/35/UE | MACHINERY DIRECTIVE 2006/42/CE | COMMISSION REGULATION ErP 2013/811/UE AND ErP 2013/813/UE | REFERENCE STANDARD EN676.

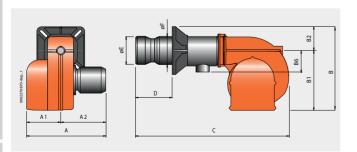


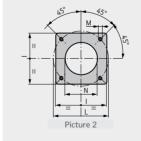




TBG 35 TBG 35 P

	TBG 35	TBG 35 P	TBG 35 MC	TBG 35 ME
Gas burner compliant with European standard EN676. Operation:	single-stage	two-stage	mechanical two-stage pro- gressive	electronic two-stage pro- gressive
Continuous modulation operation by installing P.I.D. controller in the control panel (to be ordered separately with modulation probe)			•	•
Modulation ratio:			1:5	1:5
Low NOx and CO emissions gas burner according to European standard EN676:	class 3	class 3	class 3	class 3
Adjusting the combustion head	•	•	•	•
Maintenance facilitated by the possibility of removing the mixing unit without having to remove the burner from the boiler	•	•	•	•
Sliding boiler coupling flange to adapt the blast-pipe to the various types of boilers	•	•	•	•
Combustion air intake with butterfly valve. Air flow adjustment:	manual	electric servomotor	mechanical cam	electric servomotor
Fully closing air damper on shutdown to avoid loss of heat through the chimney		•	•	•
CE version gas train is complete with operation and safety valve with electromagnetic drive, minimum pressure switch, pressure regulator and gas filter	•			
CE version gas train is complete with butterfly valve, operation and safety valve with electromagnetic drive, minimum pressure switch, pressure regulator and gas filter		•	•	
CE version gas train is complete with butterfly valve, operation and safety valve with electromagnetic drive, valve tightness control, minimum pressure switch, pressure regulator and gas filter				•
Possibility to choose gas train with valve tightness control	•	•	•	
Fail proof connectors for burner/gas train connection	•	•	•	•
Gas train outlet:	up/down	down	down	up/down
Flame detection by ionisation electrode with connector for microamperometer	•	•	•	•
Electric protection rating:	IP40	IP40	IP40	IP40





Flange dimensions and boiler drilling template.

Model	A mm	A1 mm	A2 mm	B mm	B1 mm	B2 mm	B6 mm	C mm	D mm	E mm	F mm	l mm	L mm	М	N mm	Z mm	Z1 mm	Z2 mm	Pic.
TBG 35	440	210	230	378	270	108	160	860	140 ÷ 300	137	133	215	200 ÷ 245	M12	145	-	-	-	2
TBG 35 P	440	210	230	378	270	108	160	860	140 ÷ 300	137	133	215	200 ÷ 245	M12	145	-	-	-	2
TBG 35 MC	520	290	230	420	270	150	160	860	140 ÷ 300	137	133	215	200 ÷ 245	M12	145	-	-	-	2
TBG 35 ME	465	180	285	377	260	117	160	840	140 ÷ 300	137	133	215	200 ÷ 245	M12	145	-	-	-	2





Model	Size L	Weight		
		mm		kg
TBG 35	1000	600	510	38
TBG 35 P	1000	600	510	38
TBG 35 MC	1000	600	510	40
TBG 35 ME	1000	600	510	40

E	missions class	Thermal output kW	Model	Part no.	Electrical supply	Motor kW	Note
			Frequency 50 Hz				
	class 3	80 ÷ 410	TBG 35	17320010	1N AC 50Hz 230V	0,37	
	class 3	80 ÷ 410	TBG 35 P	17330010	1N AC 50Hz 230V	0,37	4)
	class 3	80 ÷ 410	TBG 35 MC	17360010	1N AC 50Hz 230V	0,37	4)
	class 3	80 ÷ 410	TBG 35 ME	17350010	1N AC 50Hz 230V	0,37	4)
			Frequency 60 Hz				
	class 3	80 ÷ 410	TBG 35	17325410	1N AC 60Hz 220V	0,37	
	class 3	80 ÷ 410	TBG 35 P	17335410	1N AC 60Hz 220V	0,37	4)
	class 3	80 ÷ 410	TBG 35 MC	17365410	1N AC 60Hz 220V	0,37	4)
	class 3	80 ÷ 410	TBG 35 ME	17355410	1N AC 60Hz 220V	0,37	4)

The working field of the burner, as expressed in the "Thermal output kW" column, depends on the characteristics of the gas train it works with (see burner/train match diagram).

MODULATING MODE

DESCRIPTION	PART NO.
TBG 35 35 MC: modulation kit	98000056
TBG 35 ME: modulation kit	98000059
TBG 35 MC/35 ME: modulating probe	

ACCESSORIES AVAILABLE ON REQUEST

DESCRIPTION	PART NO.
Soundproof burner cover	97980054

GAS BURNERS ACCESSORIES

TBG 35/35 P/35 MC: boiler coupling kit, plug for wiring.
TBG 35 ME: boiler coupling kit.

NOTE

4 Equipped with air closure device.

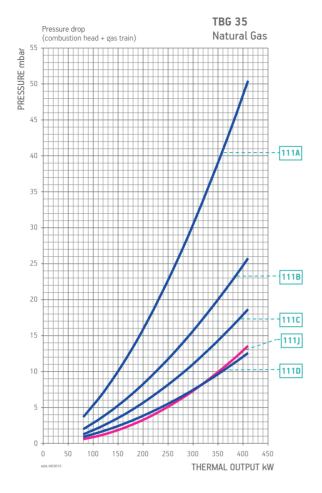
Net calorific value at reference conditions of 0°C, 1013mbar:

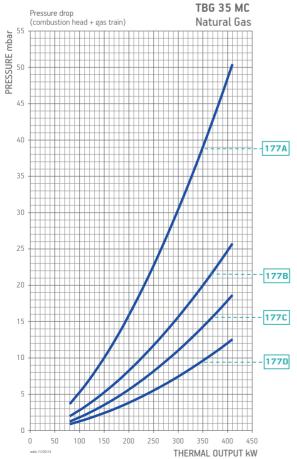
Natural gas: Hi = 35,80 MJ/m³ = 8550 kcal/m³,

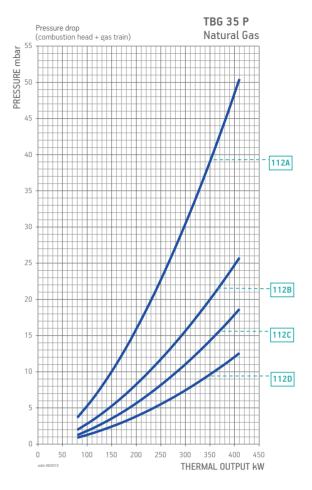
PG: Hi = $92 \text{ MJ/m}^3 = 22000 \text{ kcal/m}^3$.

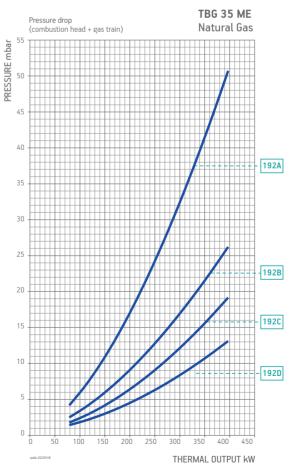
For different type of gas and pressure values, please get in contact with our commercial department.

BURNER/GAS TRAIN MATCH









kW 80 - 410

SERIES TBG

BURNER/GAS TRAIN MATCH

CE gas train version complies with EN676, EXP gas train version is for extra-European markets

Burner	Gas	Curve on	Version	P.Max**	Execution	Gas train	Regulator with incorporated filter	Burner/gas train adapter	Valve tightness control kit	Pic.	Notes
model	type	graph		mbar		Part no.	Part no.	Part no.	Part no.		
		111A	CE/EXP	360		19990545	Included	96000005	-	M2	
		IIIA	CE/EXP	300	CTV	19990545	Included	96000005	98000100	M2	12)
		111B	CE/EXP	360		19990546	Included	96000004	-	M2	
	NI (IIID	CE/EXP	300	CTV	19990546	Included	96000004	98000100	M2	12)
TBG 35	Natural gas	111C	CE/EXP	360		19990547	Included	96000004	-	M2	
	gas	1110	CE/EXP	300	CTV	19990547	Included	96000004	98000100	M2	12)
		111D	CE/EXP	360		19990548	Included	-	-	M2	
		1110	CL/LXF	300	CTV	19990548	Included	-	98000100	M2	12)
		111J	EXP	40		19990134	-	96000006	-	ME1	
		112A	CE/EXP	360		19990545	Included	96000005	-	В7	
		IIZA	CE/EXP	300	CTV	19990545	Included	96000005	98000100	В7	12)
TBG 35 P		112B	CE/EXP	360		19990546	Included	96000004	-	В7	
	Natural	1120	CE/EXP	360	CTV	19990546	Included	96000004	98000100	В7	12)
1BG 33 F	gas	112C	CE/EXP	360		19990547	Included	96000004	-	В7	
		1120	CL/LXF	300	CTV	19990547	Included	96000004	98000100	В7	12)
		112D	CE/EXP	360		19990548	Included	_	_	В7	
		1120	CL/LXF	300	CTV	19990548	Included	_	98000100	В7	12)
		177A	CE/EXP	360		19990545	Included	96000005	-	В7	
		1//A	CL/LXF	300	CTV	19990545	Included	96000005	98000101	В7	12)
		177B	CE/EXP	360		19990546	Included	96000004	-	В7	
TBG 35 MC	Natural	1//0	CL/LXF	300	CTV	19990546	Included	96000004	98000101	В7	12)
I DG 33 IVIC	gas	177C	CE/EXP	360		19990547	Included	96000004	-	В7	
			CL/LXI	300	CTV	19990547	Included	96000004	98000101	В7	12)
		177D	CE/EXP	360		19990548	Included	_	_	В7	
		1///	CL/LAP	300	CTV	19990548	Included	-	98000101	В7	12)
		192A	CE/EXP	360	CTV	19990555	Included	96000005	Included	D2	
TBG 35 ME	Natural	192B	CE/EXP	360	CTV	19990556	Included	96000004	Included	D2	
I DG 33 IVIE	gas	192C	CE/EXP	360	CTV	19990557	Included	96000004	Included	D2	
	192D CE/EXP		CE/EXP	360	CTV	19990558	Included	-	Included	D2	

Burner model	Gas	Version	P.Max **	Execution	Gas train	Regulator with incorporated filter	Burner/gas train adapter	Valve tightness control kit	Pic.	Notes
model	type		mbar		Part no.	Part no.	Part no.	Part no.		
TBG 35	LPG	CE/EXP	360		19990545	Included	96000005	-	M2	
16633	LPG	CE/EXP	300	CTV	19990545	Included	96000005	98000100	M2	12)
TBG 35 P	LPG	CE/EXP	2/0		19990545	Included	96000005	-	В7	
1BG 35 P	LPG	CE/EXP	360	CTV	19990545	Included	96000005	98000100	В7	12)
TBG 35 MC	LPG	CE/EXP	360		19990545	Included	96000005	-	В7	
I BG 33 MC	LPG	CE/EXP	300	CTV	19990545	Included	96000005	98000101	В7	12)
TBG 35 ME	LPG	CE/EXP	360	CTV	19990555	Included	96000005	Included	D2	

To choose the correct gas train please refer to the information on Burners Catalogue.

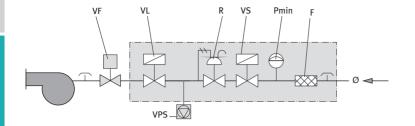
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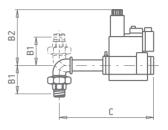
⁹ The min feeding gas pressure at the inlet of the gas train can not be lower than 100 mbar. 12 Valve tightness control not required by EN676.

CTV Gas train with Valve Tightness Control.

**) Maximum gas inlet pressure at pressure regulator.

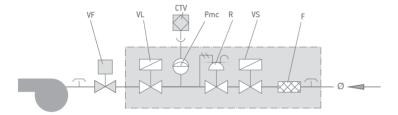
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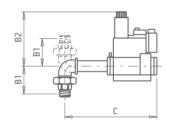




Gas train Part no.								C	Gas train Iimension mm		Size of packaging mm	Weight	
	F	Pmin	R	VF	VL	VPS	VS	Ø	B1	В2	С	LxPxH	kg
19990545 (MB407 - 3/4")	•	•	•	•	•		•	3/4"	72	210	450	300 x 210 x 300	5
19990546 (MB410 - 1")	•	•	•	•	•		•	1"1/4	95	260	490	400 x 300 x 280	8
19990547 (MB412 - 1"1/4)	•	•	•	•	•		•	1"1/4	95	260	490	400 x 300 x 280	8
19990548 (MB415 - 1"1/2)	•	•	•	•	•	A	•	1"1/2	103	170	600	460 x 250 x 460	11

D2





Gas train Part no.				Po	sition		Gas trai mensio mm		Size of packaging mm	Weight			
	CTV	F	Pmc	R	VF	VL	VS	Ø	B1	B2	С	LxPxH	kg
19990555 (MB 407 - 3/4")	•	•	•	•	*	•	•	3/4"	72	140	350	300 x 210 x 300	5
19990556 (MB 410 - 1")	•	•	•	•	•	•	•	1"1/4	95	160	390	300 x 210 x 300	8
19990557 (MB 412 - 1"1/4)	•	•	•	•	•	•	•	1"1/4	95	160	390	300 x 210 x 300	8
19990558 (MB 415 - 1"1/2)	•	•	•	•	•	•	•	1"1/2	103	170	490	460 x 250 x 460	11

CTV Valve tightness control. Filter.

LDU LDU valve tightness control. Pmc Minimum and control pressure switch gas leaks.

Pmin Minimum pressure switch.

Pressure regulator.
Pressure regulator with filter.

Pressure regulator with filter for pilot gas train.

Manual flow rate regulator. RP VF Pneumatic regualtor. Regulator throttle valve.

Operating valve.
Two-stage operating valve.
Operating pilot valve. VL VLP

Operating valve with pressure regulator.

VP Pilot valve.VPS VPS valve tightness control.

Safety valve. VSP

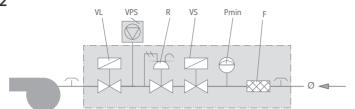
Safety valve.
Safety pilot valve.
Gas train diameter.
Main gas train diameter.
Pilot gas train diameter. Ø Ø1

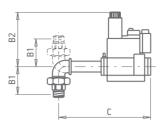
As standard. As standard for burners with an output of more than 1200 kW, on request for burners with an output of less than 1200 kW.
On request.

Mounted on burner.

GAS TRAIN STRUCTURE AND COMPOSITION

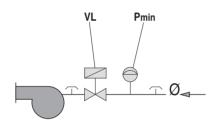


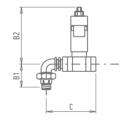




Gas train Part no.				Positi	on				Gas trai mensio mm		Size of packaging mm	Weight
	F	Pmin	R	VL	VPS	VS	Ø	B1	B2	С	LxPxH	kg
19990545 (MB 407 - 3/4")	•	•	•	•		•	3/4"	72	140	450	300 x 210 x 300	5
19990546 (MB 410 - 1")	•	•	•	•		•	1"1/4	95	160	490	400 x 300 x 280	8
19990547 (MB 412 - 1"1/4)	•	•	•	•		•	1"1/4	95	160	490	400 x 300 x 280	8
19990548 (MB 415 - 1"1/2)	•	•	•	•		•	1"1/2	103	270	600	460 x 250 x 460	11

ME1





Gas train Part no.		Position			Gas trai mensio mm		Size of packaging mm	Weight
	Pmin	VL	Ø	B1	B2	С	LxPxH	kg
19990134	•	1"	1"	83	177	160	240 x 220 x 210	4

CTV Valve tightness control. Filter.

LDU LDU valve tightness control.

Pct Pressure switch for gas control.
Pmax Maximum pressure switch.
Pmc Minimum and control pressure switch gas leaks.

Pmin Minimum pressure switch.

Pressure regulator.
Pressure regulator with filter.

Pressure regulator with filter for pilot gas train.

Manual flow rate regulator.
Pneumatic regulator.
Regulator throttle valve. RP VF

VL Operating valve.
VL2 Two-stage operating valve.
VLP Operating pilot valve.

VLR Operating valve with pressure regulator.

VP Pilot valve.VPS Valve tightness control.

Safety valve. VSP

Ø

Safety valve.
Safety pilot valve.
Gas train diameter.
Main gas train diameter.
Pilot gas train diameter. Ø1

As standard. As standard for burners with an output of more than 1200 kW, on request for burners with an output of less than 1200 kW.
On request.

Mounted on burner.



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