

# Multidea Evo M



Installation and maintenance instructions



### **CONFORMITY**

The Multidea Evo appliances comply with:

- · Gas directive 2009/142/EC
- Efficiency Directive 92/42/EEC
- · Low voltage directive 2006/95/EC
- Electromagnetic compatibility directive 2004/108/EC
- Energy Efficiency ★★★★
- "Condensing" classification
- NOx Class 5 (< 70 mg/kWh)



For the serial number and year of manufacturer, refer to the technical data plate.

**Company Management** 

The appliance must be installed by qualified personnel in conformity with current Technical Standards and national and/or local legislation.

All safety, installation and maintenance instructions must also be strictly observed, as stated in this manual.



### INDEX

SAFETY	
SAFETY WARNINGS AND REGULATIONS	4
PROHIBITED ACTIONS	
THORIBITED NOTIONS	
GENERAL	
DESCRIPTION	F
DEVICES	
IDENTIFICATION	
MAIN STRUCTURE COMPONENTS	
TECHNICAL DATA	
HYDRAULIC CIRCUIT - SENSORS	
SYSTEM PUMP	
CONTROL PANEL	
WIRING DIAGRAM	14
INCTALLATION	
INSTALLATION PRODUCT DELIVERY	4.5
DIMENSIONS AND WEIGHT	
HANDLING	
INSTALLATION ROOM	
NEW INSTALLATIONS OR REPLACEMENTS OF OLDER APPLIANCES	
WATER TREATMENT	
HYDRAULIC FITTINGS	
EXAMPLES OF OPERATING PRINCIPLE DIAGRAMS	
ELECTRICAL CONNECTIONS	21
CONNECTION OF OUTSIDE SENSOR (OPTIONAL)	
GAS CONNECTION	24
FLUE EXHAUST AND EXTRACTION OF COMBUSTION AIR	25
CONDENSATE REMOVAL	27
FILLING AND DRAINING	28
MENU NAVIGATION TREES AND PROCEDURES	29
- KEY TO THE USER MENU LINES	. 31
- TECHNICIAN MENU NAVIGATION TREE	. 32
- KEY TO TECHNICIAN MENU	. 37
INITIAL COMMISSIONING	40
- PRELIMINARY PROCEDURES	. 40
- INITIAL COMMISSIONING	. 40
- USER INTERFACE SETTINGS VIA TECHNICIAN MENU	. 41
- CHECKING / MODIFYING FACTORY SETTINGS	43
- CHANGE OF GAS TYPE	. 44
- BOILER IGNITION	. 47
- OUTSIDE SENSOR AND CLIMATIC CURVE	. 52
- 010V INPUT CHECK	. 53
- DHW REQUEST TYPE	. 54
SCHEDULER SETTINGS	55
TEMPORARY SHUTDOWN OR HOLIDAY SCHEDULE	57
MAINTENANCE	
MAINTENANCE AND CLEANING	59
TROUBLESHOOTING	61

# **BONGIOANNI**



### **SAFETY WARNINGS AND REGULATIONS**

- After unpacking the appliance, ensure that all parts are intact and complete as per the supply specifications, and if any non-conformities are found, contact the Representative that sold the appliance.
- The appliance must be installed by professionally qualified personnel, in conformity with current national and local standards and the instructions in the manual supplied with the product.
- The appliance must only be used as envisaged in the design. The manufacturer declines all liability for physical injury
  or damage to animals or objects caused by errors in installation, adjustments, maintenance or improper use of the
  appliance.
- In the event of water leakage, disconnect the appliance from the electric power mains, shut off the water supply and promptly notify the Technical Services department or other professionally qualified personnel.
- Periodically check that the hydraulic system operating pressure, in cool conditions, is approx. 2 bar. Otherwise contact
  the Technical Services department or other professionally qualified personnel.
- In the event of prolonged disuse of the appliance, the following procedure must be observed:
  - Set the appliance switch (a) and the main system switch to "OFF".
  - Shut off the fuel and mains water valves.
- This manual is an integral part of the appliance and consequently must ALWAYS accompany the appliance, also in the
  event of sale to another Owner or User or transfer to another system. The manual must be kept with care and in the
  event of damage or loss, another copy may be requested from the Technical Services department.
- It is recommended to service the appliance at least once a year.



### **PROHIBITED ACTIONS**

- IT IS STRICTLY PROHIBITED to allow children or disabled persons to change settings on the appliance without assistance.
- IT IS STRICTLY PROHIBITED to activate electrical devices or equipment such as switches, telephones, household appliances etc. if smells of fuel or uncombusted fuel are detected. In this case:
  - Open doors and windows to ventilate the room.
  - Close the fuel shut-off valve.
  - Arrange for prompt intervention of the Technical Services or other professionally qualified personnel.
- IT IS STRICTLY PROHIBITED to touch the appliance with bare feet or wet parts of the body.
- IT IS STRICTLY PROHIBITED to perform technical interventions or cleaning before disconnecting the appliance from the electrical power mains and setting the main system switch and appliance witch to "OFF".
- IT IS STRICTLY PROHIBITED to modify safety devices or control devices without prior authorisation and instructions from the appliance manufacturer.
- IT IS STRICTLY PROHIBITED to pull, detach, or twist cables coming out of the appliance, even when disconnected from the electrical power mains.
- IT IS STRICTLY PROHIBITED to seal off or partially obstruct the ventilation outlets of the installation room and the appliance (if present). The ventilation outlets are essential to ensure efficient combustion.
- IT IS STRICTLY PROHIBITED to obstruct the condensate drain outlet.
- IT IS STRICTLY PROHIBITED to leave containers of flammable substances in the same room as the appliance.
- IT IS STRICTLY PROHIBITED to dispose of packaging into the environment as this constitutes a potential source of danger. It must therefore be disposed of in accordance with current legislation in the place of use.



### **DESCRIPTION**

The aluminium boilers in the range **Multidea Evo** are condensing heat generators, designed to heat rooms, and in combination with a storage tank, for the production of domestic hot water.

They comprise:

- a steel heat exchanger, with low water content and generously sized exchange surface to optimise energy efficiency and heating output;
- a full pre-mix microflame burner in stainless steel, to guarantee high modulation ratios, combustion stability and low pollutant emissions (NOx Class = 5);
- a variable speed blower, required for air/gas modulation and mixing;
- a combustion circuit, which can be "type C" (room-sealed) or "type B" (open-flued), with respect to the installation environment, and on the basis of the flue exhaust configuration on site;
- command-control electronics, which if equipped with outside sensor enables adjustment of the supply temperature on the basis of the outside temperature. The appliance thus only provides the heat effectively needed by the utility, avoiding energy waste. The unit is fitted with self-diagnostics with a display of the error codes and operating parameters at the time of the fault, thereby simplifying tasks for the Technical Services department.

Also, during periods of prolonged disuse or holidays, the appliance remains protected by the Anti-freeze Function, which is activated automatically when the supply temperature falls to 5°C and shuts off when it returns to 15°C. Obviously the gas and electrical mains supplies must be active during these periods.

The design phase adopted specific solutions to:

- obtain a constantly optimal air/gas mix;
- minimise dispersions;
- reduce noise levels to a minimum.

The **Multidea Evo** boilers are designed for connection to 0-10 V DC controls and for operation in cascade, in sets of up to 6 units, and can be equipped with various system accessories, such as the mix bottle or water shut-off valve, and the INAIL unit, which all simplify the work of the installer and comply with compulsory italian legal requirements.

### **DEVICES**

Multidea Evo appliances are equipped with the following safety, control and adjustment devices:

- Sensor on the appliance heat exchanger, to ensure thermal cut-out when the temperature reading exceeds the maximum admissible value. This is reset manually via the DSP keypad.
- Water pressure sensor: this intervenes when the hydraulic circuit pressure falls below 0.8 bar.
- Flue safety sensor: this intervenes when the flue temperature is too high.
- Hydraulic circuit diagnostics to protect the boiler against:
  - temperature overload, by checking the difference in temperatures on supply and return ( $\Delta T$ );
- inadequate water circulation in the heat exchanger, checking the difference in temperatures between the heat exchanger sensor and supply sensor.

### **⚠** WARNING

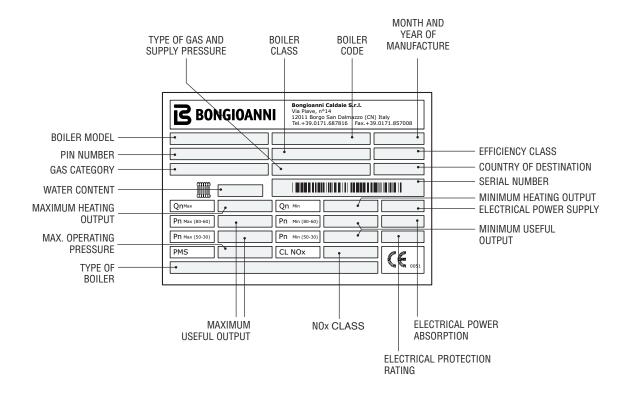
 If a safety devices trips, this means that there is a potentially hazardous appliance malfunction. In this case contact Technical Services as soon as possible for assistance.



### **IDENTIFICATION**

The appliance is identified by means of:

- the Technical data plate affixed to the casing.





 Any tampering, removal or elimination of the technical data plate or other element will prevent secure identification of the product, creating problems with installation and maintenance operations.



### **MAIN STRUCTURE COMPONENTS**

<b>B</b> BONGIOANNI	Bongioanni Caldaie S.r.l. Via Piave, n°14 12011 Borgo San Dalmazzo (CN) Italy Tel.+39.0171.687816 Fax.+39.0171.857008
QnMax	Qn Min
Pn Max (80-60)	Pn Min (80-60)
Pn Max (50-30)	Pn Min (50-30)
PMS	CL NOx

- 1 Expansion vessel
- 2 Remote activation control
- 3 Automatic purge valve
- 4 Purge outlet
- 5 Heat exchanger NTC sensor
- 6 Safety thermostat
- 7 Boiler pump
- 8 Boiler board
- 9 Heating supply pipeline
- 10 NTC heating supply sensor
- 11 Gas valve
- 12 Gas inlet
- 13 Condensate drain syphon
- 14 Condensate drain hose
- 15 Boiler drain valve
- 16 Safety valve drain

- 17 Heating return pipeline
- 18 Pressure transducer
- 19 Safety valve (5 bar)
- 20 NTC heating return sensor
- 21 Pressure gauge
- 22 Blower
- 23 Burner
- 24 Air intake duct complete with silencer
- 25 Flame detector electrode
- 26 Flame inspection glass
- 27 Ignition electrode
- 28 Primary condensing exchanger
- 29 Flue sensor
- 30 Flue expulsion duct fitting



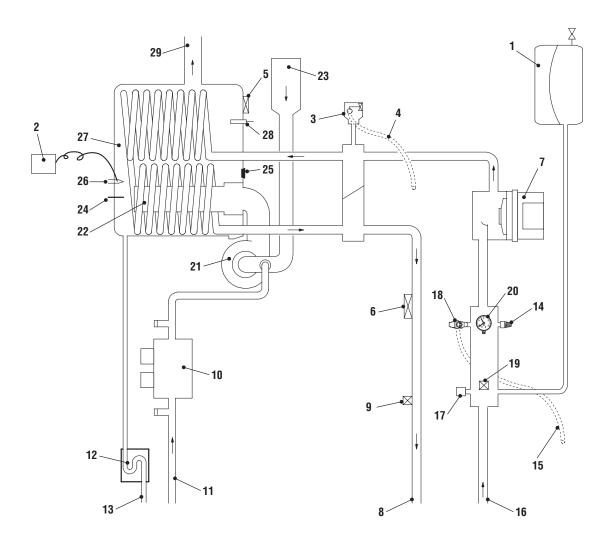
### **TECHNICAL DATA**

DESCRIPTION	Multide	ea Evo - Multidea	Evo M	
	60	100	115	
Fuel	G20 (20 mbar) -	- G30(28-30 mbar)	- G31 (37 mbar)	
Country(s) of destination Appliance category		EU II2H3B/P		
Type of appliance	B23P C1	3, C33, C43, C53,	C63 C83	
Max. nominal heating output (Qn)	55.1	94	107	kW
Min. heating output (Qmin)	7.0	11.8	15	kW
Nominal heating output (80-60°C)	53.2	91.2	104.0	kW
Energy saving heating output (80-60°C)	6.7	11.3	14.5	kW
Nominal heating output (50-30°C)	57.5	98.5	112.5	kW
Energy saving heating output (50-30°C)	7.5	12.6	16.1	kW
Useful efficiency at max. Pn (80-60°C)	96.6	97.0	97.2	%
Useful efficiency at min. Pn (80-60°C)	95.8	96.0	96.5	%
Useful efficiency at max. Pn (50-30°C)	104.3	104.8	105.1	%
Useful efficiency at min. Pn (50-30°C)	107.2	106.8	107.0	%
Useful efficiency at 30% load (return 30°C)	108.6	108.0	108.3	%
Max. gas consumption (G20)	5.83	9.95	11.32	m³/h
Min. gas consumption (G20)	0.74	1.25	1.59	m³/h
Max. gas consumption (G30) Min. gas consumption (G30)	4.35 0.55	7.41 0.93	8.44 1.18	kg/h kg/h
Max. gas consumption (G31)	4.28	7.30	8.31	kg/h
Min. gas consumption (G31)	0.54	0.92	1.17	kg/h
EMISSIONS				
Flue temperature (80-60°C) at Qn		65 - 75		°C
Flue temperature (80-60°C) at Qmin		55 - 60		°C
Flue temperature (50-30°C) max/min	0.0050	40 - 45	0.0400	°C
Mass flue flow rate at Qn	0.0259	0.0450	0.0498	kg/sec
Mass flue flow rate at Qmin Mass air flow rate at Qn	0.0035 0.0247	0.0059 0.0430	0.0073 0.0476	kg/sec kg/sec
Mass air flow rate at Qmin	0.0033	0.0056	0.0069	kg/sec
Max. condensate production min/max	2.2/8.6	3.7/14.6	5.3/16.7	I/h
Max/min CO2 (G20)	9.3/8.8	9.1/8.7	9.4/9.0	%
Max/min CO2 (G30)	11.8/11.2	11.8/11.6	11.8/10.6	%
Max/min CO2 (G31)	10.1/9.6	9.9/9.4	10.2/9.4	%
Weighted CO	18	13	11	mg/kWh
Weighted NOx NOx CLASS	64	28 5	30	mg/kWh
ELECTRICAL DATA				
Max. electrical absorption Multidea Evo	165	415	595	W
Max. electrical absorption Multidea Evo M	103	335	680	W
Power supply voltage		230~50		V∼Hz
Protection rating		IPX4D		
BOILER				la a u
Max. operating pressure Max. operating temperature		6 90		bar °C
Boiler water content	5.5	8.0	8.7	i
Residual heat at nominal Δt (20°C)	110	130	580	mbar
ΔT Maximum supply/return		35		
Water flow rate at nominal ΔT (20°C)	2.29	3.92	4.47	m³/h
FLUE EXHAUST			105 17 7	
Flue exhaust/air inlet fitting ø	80/80	100/80	100/80	mm
Max. length of cond. drain 80/125 Max. length of separate pipes 80/80	<u>5</u> 19	5 17	3 10,5	m
Residual air/flue head available	117	348	270	m Pa
BLOWER	117	0-10	210	ı ıa
Speed at nominal heating capacity G20	5700	7200	7300	rpm
Speed at minimum heating capacity G20	1250	1450	1600	rpm
Speed at nominal heating capacity G30	5100	6100	6500	rpm
Speed at minimum heating capacity G30	1150	1250	1450	rpm
Speed at nominal heating capacity G31	5700	7000	7500	rpm
Speed at minimum heating capacity G31 Speed at ignition heating capacity G20	1250 3500	1400 2850	1600 3350	rpm
Speed at ignition heating capacity G30-G31	5100-4800	3200-3300	3700-3900	rpm rpm
DIMENSIONS and WEIGHTS	0100 1000	, 0200 0000	0.00000	
Width		600		mm
Depth	480	480	560	mm
Height		900		mm
Weight	68	88	98	kg



### **HYDRAULIC CIRCUIT - SENSORS**

### Operating principle diagram



- 1 Expansion vessel
- 2 Remote activation control
- 3 Automatic purge valve
- 4 Purge outlet
- 5 Heat exchanger NTC sensor
- 6 Safety thermostat
- **7** Pump
- 8 Heating supply pipeline
- 9 NTC heating supply sensor
- 10 Gas valve
- 11 Gas inlet
- 12 Condensate drain syphon
- 13 Condensate drain hose
- 14 Boiler drain valve
- 15 Safety valve drain

- 16 Heating return pipeline
- 17 Pressure transducer
- 18 Safety valve (5 bar)
- 19 NTC heating return sensor
- 20 Pressure gauge
- 21 Blower
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- 23 Air intake duct complete with silencer
- 24 Flame detector electrode
- 25 Flame inspection glass
- 26 Ignition electrode
- 27 Primary condensing exchanger
- 28 Flue sensor
- 29 Flue expulsion duct fitting



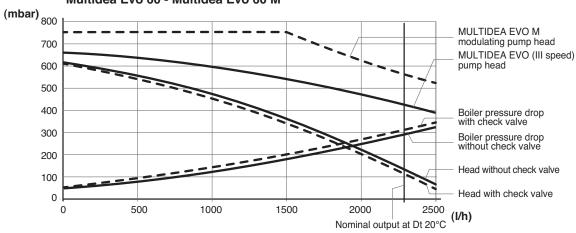
### **SYSTEM PUMP**

Multidea Evo boilers are equipped with a boiler pump with the specifications as outlined below.

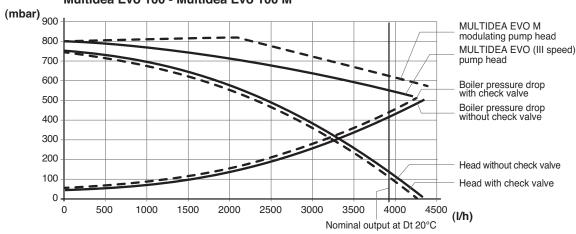
### **WARNINGS**

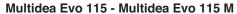
NEVER run the pump without water.

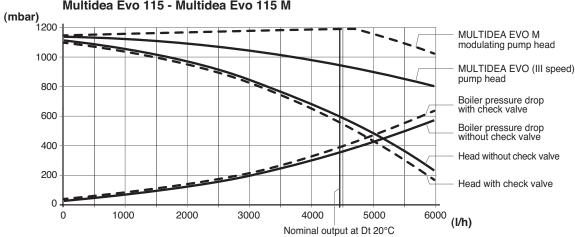
### Multidea Evo 60 - Multidea Evo 60 M



### Multidea Evo 100 - Multidea Evo 100 M



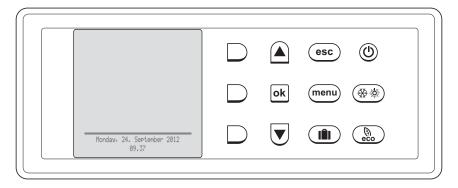




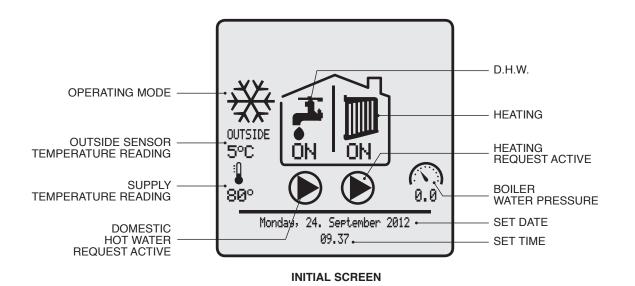


# **CONTROL PANEL**

**DSP** 



### **DESCRIPTION OF SYMBOLS ON DISPLAY**



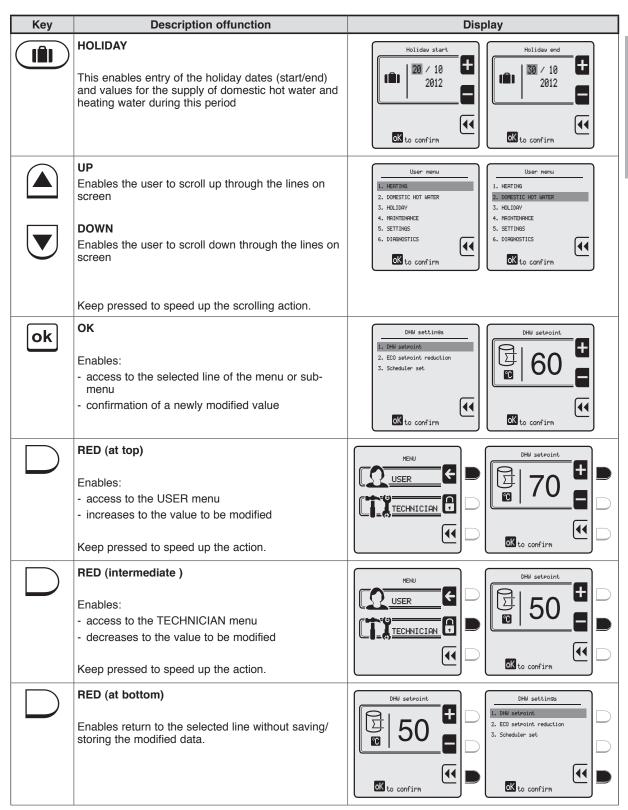
### **Key functions**

Key	Description offunction	Display			
(0)	ON/STAND-BY				
	STAND-BY: This shuts down the appliance, inhibiting the use of DSP keys	OUTSIDE OFF OFF			
	ON: This enables start-up of the appliance, enabling use of DSP keys	date   (N )   69°   0.8			



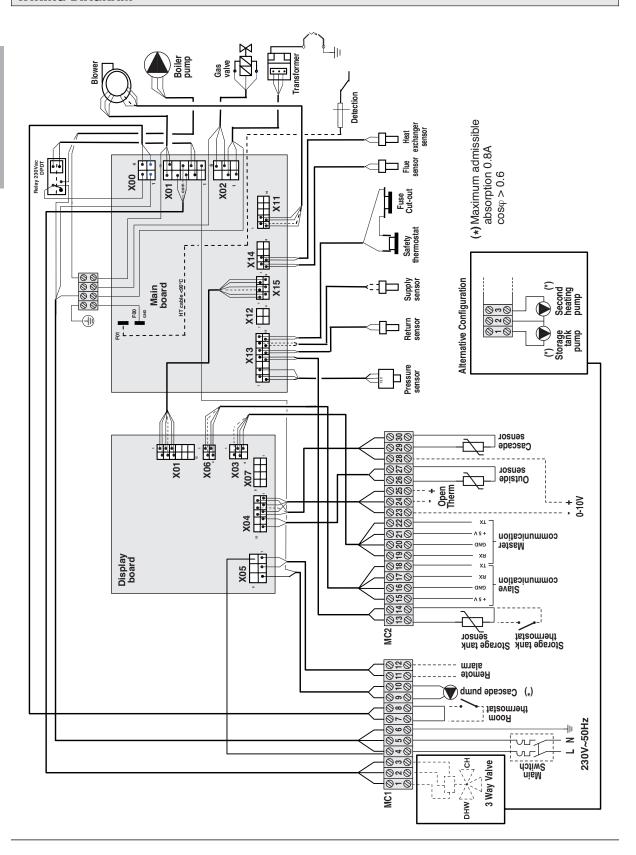
Key	Description offunction	Display
<b>(</b> ₩₩)	OPERATING MODES	
	SUMMER: DHW production only	OUTSIDE ON OFF  6.9º  Monday, 24, September 2012
	WINTER: heating only or heating and DHW	OUTSIDE 7°C OFF ON
	NONE: no heating or DHW Anti-freeze or "Manual Test" function active	OUTSIDE OFF OFF  69°  date time
eco	ECO - Manual	
eco	This reduces, by the set value, the temperature of domestic water supply and heating water (energy saving mode)	OUTSIDE CO ECO ECO 69º Nondas, 24. September 2812
(esc)	ESC	
	Interrupts the current action and returns to the initial screen	OUTSIDE OFF OFF  69°  date tine
menu	MENU  Enables display of the page for menu selection (USER or TECHNICIAN)	USER CONTINUE TECHNICIAN







### **WIRING DIAGRAM**





### **PRODUCT DELIVERY**

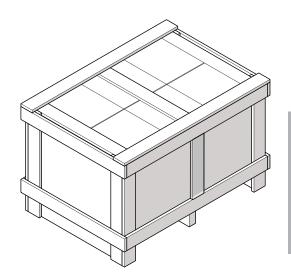
**Multidea Evo** appliances are supplied in a single pack protected with carton packaging and a wooden crate. The lower section of the boiler is fitted with a support bracket for the wall-mounting of the appliance.

The following material is supplied in a plastic envelope outside the packaging:

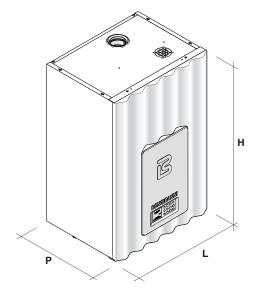
- Installation and maintenance manual
- User's manual
- Warranty certificate and adhesive labels with bar code
- Hydraulic test certificate
- Spare parts catalogue
- Control unit handbook.



- Always use suitable personal protective equipment when removing packaging and handling the appliance.
- The manual is an integral part of the appliance and therefore it is recommended to read it before installing and operating the appliance. The manual should be stored with care for future consultation and possible transfer to another Owner or User.



### **DIMENSIONS AND WEIGHT**



Dimensions	Mu			
and weights	60	100	115	
L	600			mm
D	480	480	560	mm
Н		mm		
Net weight	68	88	98	Kg

# **く BONGIOANNI**

### **HANDLING**

After removing the packaging, the appliance can be handled manually by tilting it and lifting it from the points indicated in the figure.

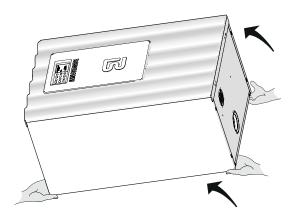
Never use the boiler casing as a lifting point; always use "solid" parts such as the base or rear structure.



ALWAYS use suitable accident protection equip-



It is strictly prohibited to dispose of packaging into the environment or leave in the reach of children as this constitutes a potential source of danger. It must therefore be disposed of in accordance with current legislation in the place of use.



### **INSTALLATION ROOM**

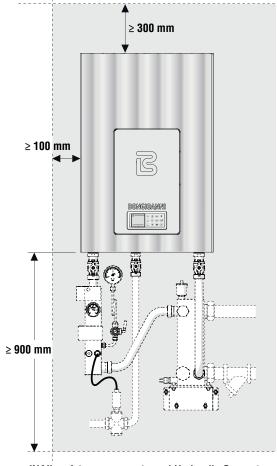
The installation room must always comply with current technical standards and legislation in the country of use. The room must be fitted with suitably sized ventilation outlets in the case of "TYPE B23P" installations.

The installation room must exclusively be for this purpose and comply with current technical standards and legislation in the country of use.

MULTIDEA EVO appliances may also be installed outdoors, under a canopy, i.e. with adequate protection from atmospheric agents.

• Take into account the clearances required for accessibility to the safety/adjustment devices and for maintenance purposes.

#### **INDICATIVE SAFETY ZONES**



INAIL safety components and Hydraulic Separator (available as accessories)



### **NEW INSTALLATIONS OR REPLACEMENTS OF OLDER APPLIANCES**

When the appliance is installed on systems that are old or to be updated, ensure that:

- The flue duct, if re-used, is suitable for the new condensing boiler, and that it is calculated and constructed in compliance with current standards, as straight as possible, airtight, insulated and free of any obstructions or narrowed sections.
- The flue is fitted with an outlet for removal of condensate.
- The electrical system complies with the relevant standards and is set up by professionally qualified personnel.
- The fuel intake line and tank (if fitted) is produced according to the specific standards and is fitted with a gas meter.
- The expansion vessel ensures total absorption of fluid expansion in the system.
- The system is washed, removing all sludge and deposits and that all hydraulic seals are efficient.
- A supply water treatment/replenishment system is fitted, as described in the next chapter.
- Efficient systems are fitted for the elimination of air and impurities up to 5 μm (e.g. Y filters, micro-impurity separators and micro air bubble separators).
- if an automatic filling system is fitted, a litre counter is installed in order for a precise check on the entity of any leaks.
- Water must never be drained from the system during routine maintenance, even in apparently insignificant quantities. For example when cleaning filters, ensure that the system has specific shut-off valves for this purpose.



### **WARNINGS**

The manufacturer declines all liability for possible damage caused by incorrect installation or design of the flue or constant replenishment of the boiler water.

### **WATER TREATMENT**

Before installing the appliance, thoroughly clean all pipelines and heating elements.

#### PROPERTIES OF WATER TO BE USED WHEN FILLING THE SYSTEM

The following type of water must be used to fill the system:

pH: from 6.5 to 9
Ca+++ Mg++: less than 0.5°f
OH- + 1/2 Ca3-: from 5 to 15°f
P2O5: from 10 to 30 mg/l
Na2SO3: from 20 to 50 mg/l

If the system water also comes into contact with aluminium, a pH factor of less than 8.5 is required.

If the analysis of a sample of the water to be used for filling the system shows values other than those above, a suitable inhibitor must be used. This will prevent the formation of scale, which could impair correct operation of the boiler unit. In the case of systems at low temperatures only, a product must be used to inhibit the spread of bacteria.

Water treatment in civil heating systems: see standard UNI 8065 of 1989.

### REPAIRS AND PARTS REPLACED DUE TO THE FORMATION OF SCALE ARE NOT COVERED BY THE WARRANTY.

**CAUTION:** both on new systems or replacements, the system must be fitted with efficient systems that eliminate the air and impurities up to 5 μm (e.g. Y filters, micro impurity separators and micro air bubble separators).

# **B** BONGIOANNI

### **M** WARNINGS

- Never soften water using the ion exchange principle.
- Never fill the system using distilled or demineralised water, as these cause serious corrosion of the heat exchanger. The system must be filled and replenished with softened water to reduce overall hardness. The water must also be treated to maintain the pH factor within the envisaged range, to avoid the risk of corrosion.
- On a register, note the quantity of filling water, top-up water, water quality readings and water treatment used.
- Install a meter to control the quantity of filling and top-up water.
- The conductivity of the untreated water in the system must NEVER exceed 600  $\mu$ s/cm.
- If the system water is treated, strictly observe the instructions of the manufacturer of the product used, and ensure that conductivity NEVER exceeds 2000 µs/cm.
- In the event of generator replacement, it is COMPULSORY to wash the entire system.

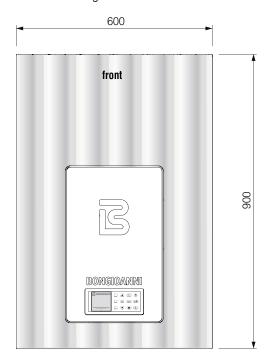
NOTE: If conductivity exceeds the values specified above, drain the system, flush it and fill with clean and treated tap water.

### **HYDRAULIC FITTINGS**

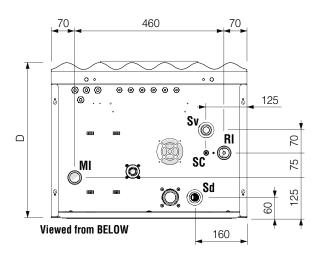
The following section specifies the requirements of the boiler hydraulic fittings.

### 

 The boiler is delivered with a check valve as part of the standard supply. Ensure that the check valve is inserted in the return connection (RI) <u>only</u> in the case of cascade configurations.



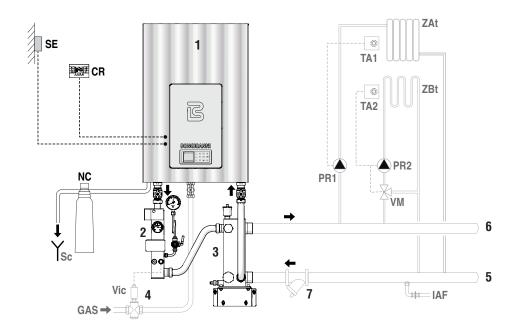
	Description	Mu			
	Description	60	100	115	
MI	System supply	1"1/4 M			Ø
RI	System return	1"1/4 M			Ø
Sd	Condensate syphon drain	25			mm
Sv	Safety valve drain	hose connector Ø 20			mm
SC	Boiler drain	-			mm
D		480	480	560	mm





### **EXAMPLES OF OPERATING PRINCIPLE DIAGRAMS**

### Multidea Evo - Multidea Evo M Management of a HIGH TEMPERATURE zone and a LOW TEMPERATURE zone

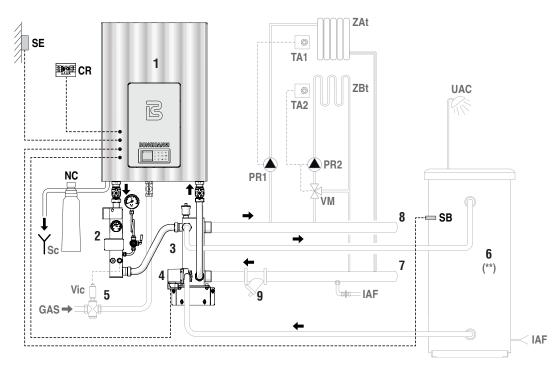


- 1 Boiler
- 2 INAIL safety module (\*)
- 3 Hydraulic separator(\*)
- 4 Fuel shut-off valve
- 5 System return manifold
- 6 System supply manifold
- 7 Screening filter

- SE OTC sensor (\*)
- NC Condensate neutraliser (\*)
- CR Remote control
- Sc Drain
- ZAt High temperature zone
- ZBt Low temperature zone
- TA1 room thermostat in high temperature zone
- TA2 room thermostat in low temperature zone
- PR1 High temperature system pump
- PR2 Low temperature system pump
- VM Low temperature system mixing valve
- Sic Fuel shut-off sensor
- GAS Fuel supply
- IAF Cold water inlet
- (\*) Available as accessory.

# **BONGIOANNI**

### Multidea Evo and Multidea Evo M Management of a HIGH TEMPERATURE zone, a LOW TEMPERATURE zone and a remote STORAGE TANK



- 1 Boiler
- 2 INAIL safety module (\*)
- 3 Hydraulic separator(\*)
- 4 Pump (\*)
- 5 Fuel shut-off valve
- 6 Remote storage tank (\*\*) (managed directly by the boiler)
- 7 System return manifold
- 8 System supply manifold
- 9 Screening filter

- SE OTC sensor (\*)
- NC Condensate neutraliser (\*)
- CR Remote control
- SB Storage tank sensor (\*)
- Sc Drain
- ZAt High temperature zone
- ZBt Low temperature zone
- TA1 Room thermostat in high temperature zone
- TA2 Room thermostat in low temperature zone
- PR1 High temperature system pump
- PR2 Low temperature system pump
- VM Low temperature system mixing valve

- Sic Fuel shut-off sensor
- GAS Fuel supply
- IAF Cold water inlet
- **UAC** Hot water outlet
- (\*) Available as accessory.
- (\*\*) In this configuration, the use of a storage tank is recommended with a suitable sized coil exchanger.

# **≜** warnings

- Fill the condensate drain syphon (2) to a sufficient level and route the condensate drain hose correctly. Envisage suitable
  condensate treatment systems.
- The safety valve drain must be connected to a suitable disposal system. The manufacturer is not responsible for possible flooding caused by intervention of the safety valve.
- Systems charged with anti-freeze require the compulsory use of water shut-off devices.
- The selection and installation of the system components is the task of the installer, who must observe all current legislation and professional technical practices.
- The expansion vessel of the heating circuit must ensure total absorption of the fluid expansion in the system.



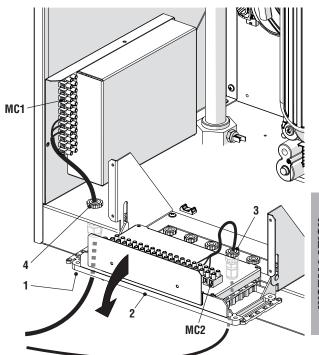
### **ELECTRICAL CONNECTIONS**

**Multidea Evo** appliances require the connections shown below, which must be made by the installer or other professionally qualified personnel.

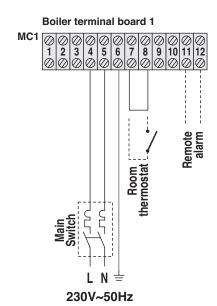
To access the boiler terminal boards:

- Remove the front panel of the casing
- Remove the four screws (1) and turn the control panel (2) to enable access to the boiler terminal board (MC2).
   Make connections to (MC2) inserting the cables in the relative strain relief cable glands (3) at the base of the boiler.
- Identify the boiler terminal board (MC1) and make the connections inserting the cables in the relative strain relief cable glands (4) at the base of the boiler.

After making all connections, refit the front cover.



#### **CONNECTION FOR OPERATION IN HEATING-ONLY MODE**

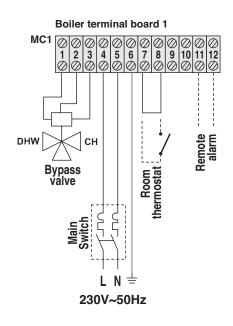


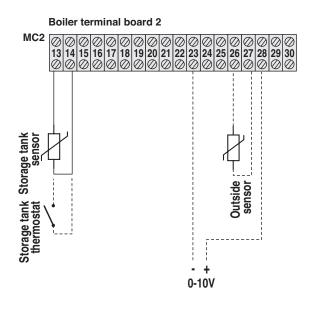
- - - - optional connections

# 



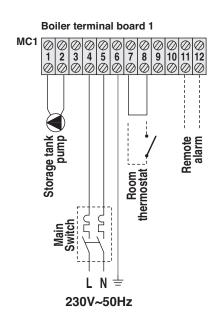
### CONNECTIONS FOR OPERATION IN HEATING AND DOMESTIC HOT WATER PRODUCTION MODE WITH MIX VALVE

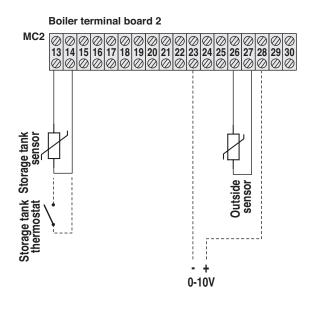




- - - - optional connections

# CONNECTIONS FOR OPERATION IN HEATING AND DOMESTIC HOT WATER PRODUCTION MODE WITH STORAGE TANK PUMP





- - - - optional connections



### **MARNINGS**

The following is compulsory:

- Use of an omnipolar thermal magnetic circuit breaker, line disconnector, in compliance with EN standards.
- Observance of the connections L (Phase) N (Neutral).
- Use of cable sections of AT LEAST 1 mm2.
- Use of an earthing wire that is at least 2 cm longer than those of the L (Phase) N (Neutral) connections.
- Reference to the wiring diagrams included in this manual for any type of electrical intervention.
- Connections to an efficient earthing system (\*).
- **NEVER** use water hoses for earthing the appliance.
- Great care to observe maximum absorption levels of the external circulation pumps (see "WIRING DIAGRAM" page 14).
- (\*) The manufacturer declines all liability for any damage caused by failure to earth the appliance or specifications in the wiring diagrams.
- N.B. The on-board fuse is 3.15A both for Phase and Neutral.

### **REMOTE ALARM**

The outputs of terminals 11-12 supply a voltage-free contact (max 230Vac - 0.8A) for the management of an alarm signal. This contact is activated each time an error/malfunction occurs on the boiler.

### **CONNECTION OF OUTSIDE SENSOR (OPTIONAL)**

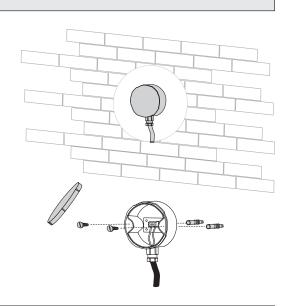
The outside sensor must be installed on the outside of the building, on a flat surface in a north/north-east position (the coolest side) and at a safe distance from the flues, doors, windows and areas exposed to direct sunlight.

To install, proceed as follows:

- Remove the cover.
- Fix the sensor to the wall using two plugs.
- Make the electrical connections.

#### NOTE:

- Minimum cable section: 1 mm<sup>2</sup>.
- Maximum connection length: 50 m.
- Non-polarised connection terminals.
- Use shielded coaxial cables, with 2 wires and connect the sheath to earth.





### **GAS CONNECTION**

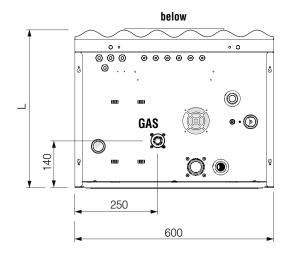
Connection of the Multidea Evo appliance to the gas mains must comply with current installation standards.

Eittings	Mu			
Fittings	60	100	115	
GAS Gas supply	3/4"	1" 1/4	1" 1/4	Ø

Before making the connection, ensure that:

- the type of gas corresponds to the design specifications of the appliance
- the pipelines are thoroughly clean and free of processing residue.

The installation of the suitably sized filter is recommended.

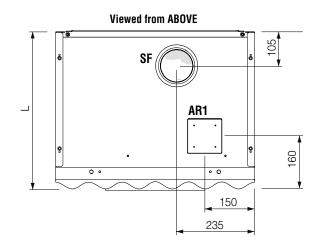


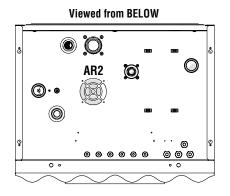
# **⚠** WARNINGS

- The gas supply system must be suitable for the capacity of the appliance and be equipped with all safety and control devices as envisaged by current standards.
- On completion of installation, check that all connections are sealed and secure.



### FLUE EXHAUST AND EXTRACTION OF COMBUSTION AIR





	Dimensions	Mι			
	Dimensions	60	100	115	
SF	Flue exhaust	80	100	100	Ø mm
AR1	Air intake		80		Ø mm
AR2	Air intake	80			Ø mm

**Multidea Evo** appliances are approved for installation types "B23P, C13, C43, C53, C63 (C13) and C83" and it is a COMPULSORY requirement that they are equipped with an exhaust flue and combustion air extractor in compliance with the above types of installation.

Multidea Evo appliances leave the factory with AR1 closed off by a metal cover and AR2 open.

In this configuration, installation is "TYPE B23" and the appliance receives the combustion air from the installation room, which MUST BE FITTED with ventilation outlets installed in compliance with the specifications of the relevant technical standards.

For "TYPE C" installations, open AR1 by removing the metal cover and applying it on AR2 to close off the aperture. Ensure that the AR2 closure is completely sealed.

### Flue exhaust duct installation

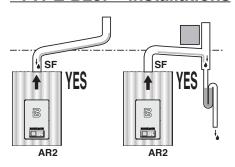
The horizontal sections of the flue duct must be set at a gradient of approx. 1.5 degrees (25 mm per metre), and therefore the terminal must be positioned higher that the inlet on the boiler side.

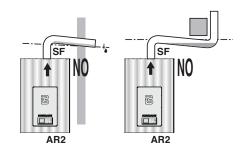
Only the coaxial pipe with terminal must be horizontal, as the exhaust pipe is already positioned at the correct angle.

NOTE: the terminal must be positioned higher that the inlet on the boiler side.

# **B** BONGIOANNI

### "TYPE B23P" installations





# **M** WARNINGS

- Multidea Evo appliances are equipped with a flue exhaust sensor, which in the event of anomalous increases in flue temperatures, shuts down the appliance.
- Connect the condensate collection syphon to a clear water drain.
- Drain pipelines that are not insulated constitute a potential hazard.
- The flue must be correctly sized for condensing boilers and must be fitted with a condensate drain. Inadequate
  or incorrectly sized flue ducts and condensate drains can cause problems with combustion parameters and
  excessive noise.
- IT IS STRICTLY PROHIBITED to seal off or partially obstruct the ventilation apertures of the installation room and the
  appliance.

### "TYPE C" installations

#### COAXIAL WALL-MOUNTED FLUE EXHAUST KIT Ø 80/125 mm

This kit enables air intake and flue exhaust mounted on the wall by means of a coaxial system.

### SPLIT EXHAUST/INTAKE DUCT KIT Ø 80 mm

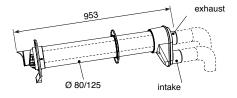
This kit enables separation of the flue exhaust and air intake ducts. The terminals can be inserted in special flue lines designed for this purpose, or to remove flue or collect air directly from the wall-mounted system. The exhaust line diameter envisaged on all boilers is  $\varnothing$  80mm. Depending on the type of appliance supplied, the kit will be supplied complete with suitable reducer fittings.

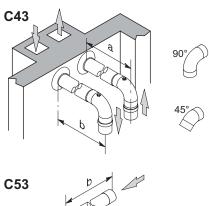
The minimum pipe length must be at least  $0.5 \, \text{m}$ , while the maximum total of sections a + b, obtainable with the use of extensions must not exceed the maximum linear length specified in the table "TECHNICAL DATA" page 8.

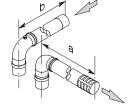
Bends with Ø 80 mm at 90° and 45° are also available, which reduce the overall maximum pipe length by:

- 0.9 metres when using 45° bends
- 1.65 metres when using 90° bends

### C13









### TYPE C63 FLUE EXHAUST DUCT AND AIR INTAKE DUCT NOT SUPPLIED BY MANUFACTURER

Type C63 installations must be same as Type C31 using ducts and terminals of a different manufacturer. ALL pipelines must comply with prEn 1856-1 and the flue lines must be in materials compatible with condensation products. When dimensioning the ducts, take into account the values of the residual head to the blower.

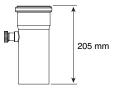
	<b>5</b>	Maximum linear length (m)
Multidea Evo	Residual head (Pa)	with pipelines
	(F a)	Ø 80/80
60	117	19
100	348	17
115	270	10,5



- The pipeline materials must be suitable for use with this type of appliance.
- The straight pipe sections must be adequately supported and completely free of deformations.
- The joints must be airtight and self-locking.

#### **FLUE TEST KIT**

This kit enables simply and quick flue analysis.



### **CONDENSATE REMOVAL**

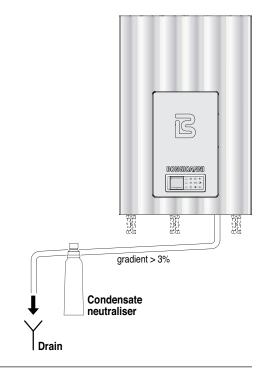
The condensate drain must comply with current local and/ or national standards.

The condensate drain line must be tightly sealed, with dimensions suited to those of the syphon and without any throttled or reduced sections in gradient "i", which is recommended at  $\geq 3\%$ .

Install a neutralisation device, such as the model supplied separately on request.

Before commissioning the appliance, fill the syphon with water.

Plumb in manifolds on the condensate drain and flue exhaust



### **BONGIOANNI**

### **FILLING AND DRAINING**

**Multidea Evo** appliances are NOT fitted with a filler valve, and therefore a suitable filling system must be envisaged during installation at the most convenient point for the installer

As a guideline, the figure illustrates a possible system filling unit connection point (CI).

#### NOTF:

The appliance is equipped with an automatic valve for purging the air from the system.

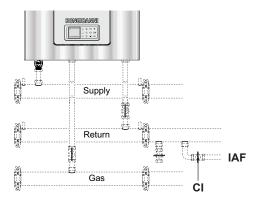
Before starting system filling or draining operations, set the main system switch (IG) to "OFF".

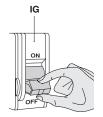
### **BOILER - SYSTEM FILLING**

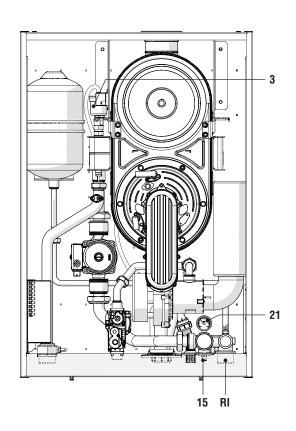
- In the case of cascade installations, ensure that the check valve supplied is inserted correctly in the system return connector (RI)
- Remove the front panel of the boiler
- Open the automatic purge valve (3) in the boiler and those envisaged at the highest point of the boiler
- Ensure that the boiler drain valve (15) is closed
- Ensure that the pre-charge pressure of the expansion vessel(s) is correct
- Open the system filling valve (CI) and slowly charge until the pressure gauge (21) indicates a value, in cool conditions, of approx. 2 bar
- Close the system filling valve (CI).
- N.B. Small deviations from readings between the pressure shown on the electronic display and that on the pressure gauge (21) on board the boiler are considered normal.

### **BOILER DRAINING**

- Ensure that the system supply and return shut-off valves are closed
- Connect a rubber hose to the boiler drain valve (15) and then open the valve
- On completion of draining, close the drain valve (15).
- Close the automatic purge valve (3) on the boiler.







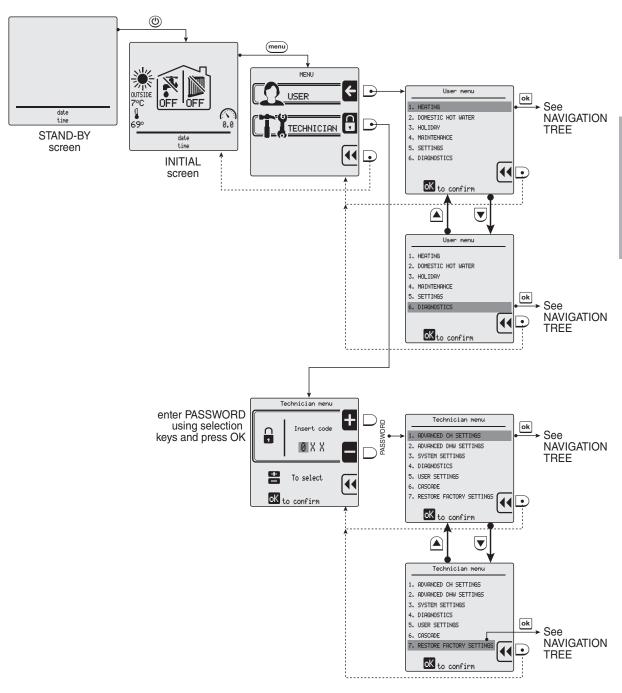


### **MENU NAVIGATION TREES AND PROCEDURES**

### **Navigation procedure**

The appliance is supplied in the configuration STAND-BY.

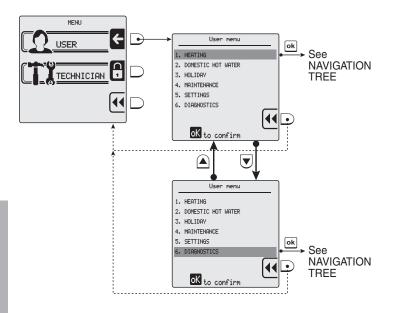
To scroll through the screen menus, use the keys shown in the diagram below.



The following pages in this manual illustrate the user menu trees and the technician menu trees, together with the keys used for navigation.

# **B** BONGIOANNI

### **User menu navigation TREE**



USER MENU	Keys	Sub-menu	Keys	Lines	Keys	Factory settings	Field
1. HEATING		1 DIW complish	ok	1. CH temperature/OTC set	ok	75°C	20 - max. absolute T. (*)
	ok	1. DHW setpoint	▼	2. Outside temperature for CH off	ok	OFF	0FF / 7 - 30°C
	▼	2. ECO setpoint reduction	ok	>	>	50°C	0 - 50°C
	▼	3. Scheduler set	ok	1. Enable/disable scheduler	ok	Enabled	Enabled/ disabled
			▼	2. Scheduler settings	ok	Monday	week days
2. DOMESTIC HOT WATER	ok	1. DHW setpoint	ok	>	>	80°C (**)	35 - 85°C
	▼	2. ECO setpoint reduction	ok	>	>	20°C	0 - 50°C
▼ ▲	▼	3. Scheduler set	ok	1. Enable/disable scheduler	ok	Enabled	Enabled/ disabled
			▼	2. Scheduler settings	ok	Monday	week days
3. HOLIDAY	ok	1. CH holiday setpoint	ok	>	>	20°C	20 - max. absolute T. (*)
▼ 🛕	▼	2. DHW holiday setpoint	ok	>	>	80°C (**)	30 - 85°C
4. MAINTENANCE	ok	1. Contact info	ok	>	>	read	only
▼ ▲	▼	2. Service due date	ok	>	>	read	l only

<sup>(\*)</sup> Maximum absolute temperature set at point "1.2.1" of the technician menu.

<sup>(\*\*) -</sup> If "2.5 TYPE 0F REQUEST" of the Technician menu = "Contact" then "Factory setting" = 80°C with "Field" = 30 ÷ 85°C. - If "2.5 TYPE 0F REQUEST" of the Technician menu = "Sensor" then "Factory setting" = 60°C with "Field" = 10 ÷ 65°C.



USER MENU	Keys	Sub-menu	Keys	Lines	Keys	Factory settings	Field
5. SETTINGS	ok	1. Select Language	ok	English / Italiano	ok	Italiano	English/ Italiano
	▼	2. Select Units	ok	Fahrenheit / Celsius	ok	Celsius	Fahrenheit/ Celsius
	▼	3. Set date	ok	>	>	day / mo	nth / year
	▼	4. Set time	ok	24 hour / 12 hour	ok	hours :	minutes
	▼	5. Restore factory settings	ok	>	>	OK to	reset
6. DIAGNOSTICS	ok	1. Boiler information	ok	Read-only display of boiler status, temperature readings and blower rpm			1
	▼	2. Lockout history	ok	read-only display of lockout/fault history			

### Key to the USER menu LINES

Ref. menu line	Line title	Meaning
1. HEATING		
1.1.1	CH temperature/OTC set	Entry of setpoint of supply temperature (heating)
1.1.2	Outside temperature for CH off	Entry of setpoint of outside temperature for automatic switchover to "Summer mode"
1.2	ECO setpoint reduction	Entry of value to reduce temperature on supply in "energy saving" mode (day or night time)
1.3.1	Enable/disable on board scheduler	Enable or Disable implementation of the "heating time bands" set for the various week days
1.3.2	Scheduler set	Settings of the "heating time bands" applied for the various week days
2. DOMESTIC	HOT WATER	
2.1	DHW setpoint	Entry of the setpoint for DHW temperature
2.2	ECO setpoint reduction	Entry of value to reduce temperature of DHW in "energy saving" mode (day or night time)
2.3.1	Enable/disable on board scheduler	Enable or Disable implementation of the "DHW production time bands" set for the various week days
2.3.2	Scheduler set	Settings of the "DHW production time bands" applied for the various week days
3. HOLIDAY		
3.1	CH holiday setpoint	Entry of the setpoint for supply temperature during the holiday period.
3.2	Instant DHW setpoint	Entry of the setpoint for DHW during the holiday period.
4. MAINTENA	NCE	
4.1	Service information	Display of services contact phone number
4.2	Service due date	Display of date for next maintenance due
5. SETTINGS		



Ref. menu line	Line title	Meaning						
5.1	Select Language	Selection of language (English or Italian)						
5.2	Select Units Selection of units of measurement (Celsius or Fahrenheit)							
5.3	Set date	Entry or modification of current date						
5.4	Set time Selection of 12 or 24 hour format - Entry or modification of current time							
5.5	Restore factory settings Restores factory settings							
6. DIAGNOST	TICS							
6.1	Boiler information	Display of boiler status and temperature readings To display, selectthe message, press ok and view the values, scrolling through items by means of the arrows (						
6.2	Lockout history	Displayof the error list.						

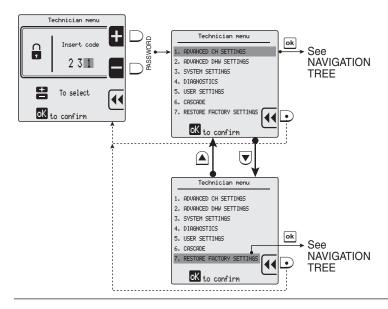
### **Technician menu navigation TREE**

Access to the technician menu requires entry of the PASSWORD "231".

The procedure is as follows:

- press TWICE followed by ok
- press THREE TIMES followed by Ok
- press ONCE followed by

For a maximum of 15 minutes, the system enables exit and subsequent re-entry to the technician menu without the need to enter the password. On elapse of this interval, entry of the password is required again to access the technician menu.





TECHNICIAN MENU	Keys	Sub-menu	Keys	Keys Lines		Factory settings	Field
1. ADVANCED CH SETTINGS	ok	1. CH power set	ok	1. Maximum power 100%	ok	100%	0 ÷ 100%
	UK	i. on power set	▼	2. Minimum power 0%	ok	0%	0 ÷ 100%
			ok	1. ABS max temperature	ok	80°C	20 - 85°C
	▼		▼	2. CH maximum setpoint	ok	75°C	20 - 85°C
	$\odot$	2. CH temperatures	▼	3. CH minimum setpoint	ok	40°C	20 - 70°C
			▼	4. CH setpoint hysteresis	ok	3°C	2 - 10°C
			ok	1. Outside temp for max CH	ok	-10°C	-34 - 10°C
			▼	2. Outside temp for min CH	ok	18°C	15 - 25°C
	lacksquare	3. OTC parameters	▼	3. Outside temp for CH off	ok	OFF	0FF/ 7 - 30°C
			▼	4. OTC setpoint table	ok read onl		l only
			▼	5. OTC curve	ok	read only	
		4. DHW pump settings	ok	1. DHW post pump time	ok	5'	1' ÷ 30'
	lacksquare	5. CH anticycling timer	ok	>	>	2'	0' ÷ 15'
	•	6. DHW request type	ok	Outside sensor / room therm. / 0-10V signal [%] / 0-10V signal [SP]	ok	Room ther- mostat	Outside sensor / room therm. / 0-10V signal [%] / 0-10V signal [SP]
2. ADVANCED DHW SETTINGS	ok	1.DHW power	ok	1. Maximum power 100%	ok	100%	0÷100%
	<u>UK</u>	1.Driw power	▼	2. Minimum power 0%	ok	0%	0÷100%
			ok	1. Storage DHW setpoint	ok	80°C	35÷85°C
	lacksquare	2. DHW temperature	▼	2. Instant DHW setpoint	ok	60°C (*)	10÷65°C
			▼	3. DHW setpoint hysteresis	ok	3°C	2÷10°C
		3. DHW pump settings	ok	1. DHW post pump time	ok	30s	Off/1÷180s
	▼	4. DHW priority	ok	1. DHW status	ok	Enabled	Enabled/ disabled
	•	Silve priority	▼	2. DHW priority timeout	ok	Off	Off/1÷60min.
	▼	5. DHW request type	ok	>	>	Switch	Contact/ Sensor

<sup>(\*)</sup> In the event of a "sensor" type DHW request, the heating appliance heats the water to a temperature as set in point "2.2.2" of the technician menu + 20°C.



TECHNICIAN MENU	Keys Sub-menu		Keys	Lines	Keys	Factory settings	Field
3. SYSTEM SETTINGS			ok	1.Ignition power	ok	51% (*)	0÷100%
			▼	2.Delay siphon check	ok	10s	0÷60s
			▼	3.Number of boiler pump	ok	Two pumps	Pump and 3-way valve/ Double pump
			lacksquare	4.Pump speed max	ok	100%	15÷100%
	ok	1.Boiler parameters	lacksquare	5.Pump speed min	ok	30%	15÷100%
			▼	6.Anti-Legionella	ok	Disabled	Enabled/dis- abled
			▼	7. Heat exchanger protection	ok	Enabled	Enabled/dis- abled
			lacksquare	8. Heat exchanger delta	ok	10°C	5÷20°C
			▼	9.Modbus parameters	ok	0	0÷255
			▼	10. 3-way valve travel time	ok	10s	1÷255s
		User interface settings	ok	1.Language	ok	Italiano	English/ Italiano
	lacktriangle		▼	2. Select Units	ok	Celsius	Fahrenheit/ Celsius
	)		lacksquare	3. Set date	ok		Enter the date
			lacksquare	4.Set time		24 hours	24 hours/ 12 hours
	lacksquare	3.Maintenance settings	ok	1.Service information	ok		Enter tel. n°
	)	3.Maintenance settings	lacksquare	2.Service due date	ok		Enter date
4.DIAGNOSTICS	ok	1.Boiler information		>	>		
	ight det	2.Lockout history	ok	>	>		
		3.Manual Test	ok	>	>	OFF	OFF / 0-100%

<sup>(\*) 51%</sup> for Multidea Evo 60. 25% for Multidea Evo 100. 30% for Multidea Evo 115.



TECHNICIAN MENU	Keys	Sub-menu	Keys	Sub-menu	Keys	Lines	Keys	Factory settings	Field
5. USER SETTINGS	ok		ok		ok	1. CH setpoint	ok	75°C	20 - 85°C
		1. Heating	▼	1. CH setpoint	▼	2. Outside temperature for CH off	ok	OFF	0FF / 7 - 25°C
				2. ECO setpoint reduction	ok	>	>	50°C	0 - 50°C
				3. Scheduler set	ok	1. Enable/disable on board scheduler	ok	Enabled	Enabled/ disabled
						2. Scheduler set	ok	Monday	week days
			ok	1. DHW setpoint	ok	>	>	80°C	30 - 85°C
		2. DHW settings	▼	2. ECO setpoint reduction	ok	>	>	20°C	0 - 50°C
				3. Scheduler set	ok	1. Enable/disable on board scheduler	ok	Enabled	Enabled/ disabled
					lacksquare	2. Scheduler set	ok	Monday	week days
	▼	3. Holiday settings	ok	1. CH holiday setpoint	ok	>	>	20°C	20 - 85°C
			▼	2. DHW holiday setpoint	ok	>	>	30°C	30 - 85°C
6.CASCADE		1. Cascade set	ok	1. Cascade switch delay	ok	>	>	60s	0÷255 s
	<b>ok</b>		▼	2. Cascade min power	ok	>	>	14%	0÷100%
			▼	3. Single burner power	ok	>	>	depending on heating appliance	0÷2550kW
				4. Boiler for DHW	ok	>	>	0	0÷6
				5. PI loop period	ok	>	>	4s	1÷15 s
			▼	6. Burner water flow delay	ok	>	>	30s	0÷255 s
			▼	7. Different boiler size	ok	>	>	Disabled	Enabled/ disabled
			▼	8. Cascade pump speed max.	ok	>	>	100%	15÷100%
			▼	9. Cascade pump speed min.	ok	>	>	30%	15÷100%
	▼	2. Cascade info	ok	>		>	>	Read	only
	▼	3. Cascade autodetect	ok	>	>	>	>		



TECHNICIAN MENU	Keys	Sub-menu	Keys	Sub-menu	Keys	Lines	Keys	Factory settings	Field	
7. RESTORE FACTORY SETTINGS	ok	To restore the factory settings								
8. BOILER TYPE				1. G20	ok	1. 60kW	ok	>	Set	
						2. 100kW	ok	>	Set	
	ok	1 Wall Hung Poiler			lacksquare	3. 115kW	ok	>	Set	
		1. Wall Hung Boiler			ok	1. 60kW	ok	>	Set	
				2. LPG/G30	lacksquare	2. 100kW	ok	>	Set	
						3. 115kW	ok	>	Set	
					ok	1. 115kW	ok	>	Set	
			ok			2. 150kW	ok	>	Set	
				1. G20	lacksquare	3. 200kW	ok	>	Set	
		2. Floor standing boiler 1			lacksquare	4. 240kW	ok	>	Set	
						5. 280kW	ok	>	Set	
			▼	2. G31	ok	1. 115kW	ok	>	Set	
					lacksquare	2. 150kW	ok	>	Set	
					lacksquare	3. 200kW	ok	>	Set	
					lacksquare	4. 240kW	ok	>	Set	
					▼	5. 280kW	ok	>	Set	
		3. Floor standing boiler 2	Ok		ok	1. 340kW	ok	>	Set	
					▼	2. 410kW	ok	>	Set	
	▼			1. G20	▼	3. 480kW	ok	>	Set	
						4. 550kW	ok	>	Set	
					▼	5. 620kW	ok	>	Set	



# **KEY TO TECHNICIAN MENU**

Ref. menu line	Line title	Meaning						
1. ADVANCE	1. ADVANCED CH SETTINGS							
1.1.1.	Maximum power	Entry of maximum applicable power						
1.1.2.	Minimum power	Entry of minimum applicable power						
1.2.1	ABS max temperature	Setting of maximum admissible appliance supply temperature						
1.2.2	CH maximum setpoint	Setting of maximum supply temperature, corresponding to minimum outside temperature						
1.2.3	CH minimum setpoint	Setting of minimum supply temperature, corresponding to maximum outside temperature						
1.2.4	CH setpoint hysteresis	Value in °C, over which the maximum set temperature, before burner shut-off						
1.3.1	Outside temp. for max CH	Setting of minimum outside temperature, corresponding to the maximum supply temperature						
1.3.2	Outside temp. for min CH	Setting of maximum outside temperature, corresponding to the minimum supply temperature						
1.3.3	Outside temperature heating OFF	Setting of outside temperature for automatic switchover to "Summer mode"						
1.3.4	Outside temperature setpoint table	Display of corresponding values of outside and supply temperatures, according to the set climatic curve						
1.3.5	OTC curve	Display of set climatic curve graph						
1.4.1	Post-pump time	Post-pump time setting						
1.5	CH anticycling timer	Time interval during which burner ignition requests are ignored						
1.6	CH request type	Selection of device used: Outside sensor, room thermostat, 0-10V signal [%] (power), 0-10V signal [SP] (temperature)						
2. ADVANCE	DHW SETTINGS							
2.1.1	Maximum power	Entry of maximum applicable power						
2.1.2	Minimum power	Entry of minimum applicable power						
2.2.1	Storage DHW setpoint	Water temperature of primary circuit for filling the storage tank (with tank thermostat fitted)						
2.2.2	Instant DHW setpoint	DHW temperature (with tank sensor fitted)						
2.2.3	DHW setpoint hysteresis	Value below the setpoint entered in the parameter <b>2.2.2</b> , which activates a DHW request in the boiler						
2.3.1	Post-pump time	Post-pump time setting						
2.4.1	DHW status	Enables/Disables priority of DHW over heating						
2.4.2	DHW priority timeout	Entry of time after which DHW priority elapses (heating, if present, is served for the same time interval as that of DHW)						
2.5	DHW request type	Selection of device used: Sensor (Probe) or Contact (Thermostat)						
3. SYSTEM S	ETTINGS							
3.1.1	Ignition power	Burner ignition power						
3.1.2	Delay siphon check	Entry of delay before syphon pressure switch fault signal (not present)						
3.1.3	Number of boiler pumps	Selection of 3-way valve and double heating pump						
3.1.4	Pump speed max	Maximum boiler pump speed (primary)						
3.1.5	Pump speed min	Minimum boiler pump speed (primary)						



Ref. menu line	Line title	Meaning
3.1.6	Antilegionella	Enables/Disables Anti-legionella function
3.1.7	Heat exchanger protection	Enables/Disables protection with heat exchanger sensor
3.1.8	Heat exchanger delta	Entry of increment from supply temp., over which the heat exchanger temp. generates an error
3.1.9	Modbus parameters	Changes address of the display on the bus
3.1.10	3-way valve travel time	Enables modification to the stroke time of the 3-way valve for DHW if/when present.
3.2.1	Select Language	Selection of language (English or Italian)
3.2.2	Select Units	Selection of units of measurement (Celsius or Fahrenheit)
3.2.3	Set date	Entry or modification of current date
3.2.4	Set time	Selection of 12 or 24 hour format - Entry or modification of current time
3.3.1	Service information	Entry of telephone number for Technical Services
3.3.2	Set maintenance date	Entry of date for next maintenance
4. DIAGNOST	ics	
4.1	Boiler information	Display of boiler status and temperature readings TOdisplay, selectthe message, press on and view the values, scrolling through items by means of the arrows (
4.2	Lockout history	Displayof the error list.
4.3	Manual test	Override of a heating cycle, with settable power, for a maximum duration of 15 minutes
5. USER SET	TINGS	
5.1	Heating	See USER menu - 1. HEATING
5.2	DHW settings	See USER menu - 2. DOMESTIC HOT WATER
5.3	Holiday settings	See USER menu - 3. HOLIDAY
6. CASCADE		
6.1.1	Cascade switch delay	Interval between ignition of different boilers



Ref. menu line	Line title	Meaning		
6.1.2	Cascade min power	Minimum available power in cascade		
6.1.3	Single burner power	Maximum power of single burner		
6.1.4	Boiler for DHW	Number of boilers also used for DHW		
6.1.5	PI loop period	Time interval for recalculating power requirements		
6.1.6	Burner water flow delay	Delay of response of control algorithm according to hydraulic structure. In the case of cascade configurations with disconnector, it is possible to balance the time in which a temperature variation, read by the cascade sensor, is effectively received by the control board.		
6.1.7	Different boiler size	Enables/Disables algorithm-based control of cascade configurations of boilers with different outputs (e.g. in the presence of a low power generator dedicated to DHW production). In the case of combining several generators of the same output, this algorith does not need to be enabled.		
6.1.8	Cascade pump speed max	Setting of maximum admissible speed for cascade pumps		
6.1.9	Cascade pump speed min	Setting of minimum admissible speed for cascade pumps		
6.2	Cascade info	Display of information on the cascade configuration		
6.3	Cascade autodetect	Start of cascade auto-configuration process.		
7. RESTORE	FACTORY SETTINGS	Restores factory settings		
8. BOILER TY	PE			
8.1	Wall Hung Boiler	Setting of type of boiler as "Wall-hung" "Multidea EVO" and selection of output model Change to type of gas used		
8.2	Floor standing boiler 1	Setting of type of boiler as "Floor-standing" "Alubongas 1" and selection of output model Change to type of gas used		
8.3	Floor standing boiler 2	Setting of type of boiler as "Floor-standing" "Alubongas 2" and selection of output model Change to type of gas used		



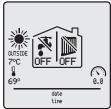
# **INITIAL COMMISSIONING**

### PRELIMINARY PROCEDURES

Multidea Evo leave the factory:

- set up for operation with G20 (natural gas), but with the option of operating with LPG (G30-Butane / G31 Propane)
- unit DSP in stand-by
- in the "none" operating mode; both heating and DHW requests are disabled. This prevents the boiler from starting when powered up, even when there is a heating request.
- without the check valve fitted





Before commissioning the appliance, it is essential to establish which type of gas is to be used. If this is LPG, the setting of the type of gas must be changed as described in the paragraph "CHANGE OF GAS TYPE" page 44.

Following this, ensure that:

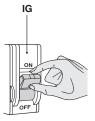
- all fuel shut-off valves and water valves are open
- the mains gas pressure is sufficient and that the pipelines have been purged
- the hydraulic circuit pressure, in cool conditions, is greater than 2 bar and no air is present in the circuit (purging completed)
- the expansion vessel is fitted, correctly sized and pre-charged
- all electrical connections have been made correctly
- the flue exhaust ducts and fuel air intake points (if present) comply with specifications/requirements
- the check valve is fitted and the relative data plate specifications are compatible with the maximum operating pressure of 6 bar
- the syphon is filled and the condensate drain line is routed correctly.

# **⚠** WARNINGS

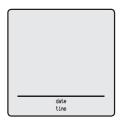
Ensure that no ice has formed inside the boiler before connecting and powering it up.

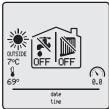
### **INITIAL COMMISSIONING**

 Power up the boiler from the electrical mains by setting the main system switch (IG) to "ON".



- The display returns to the stand-by screen.
- Press (b) to activate the keypad for the DSP.

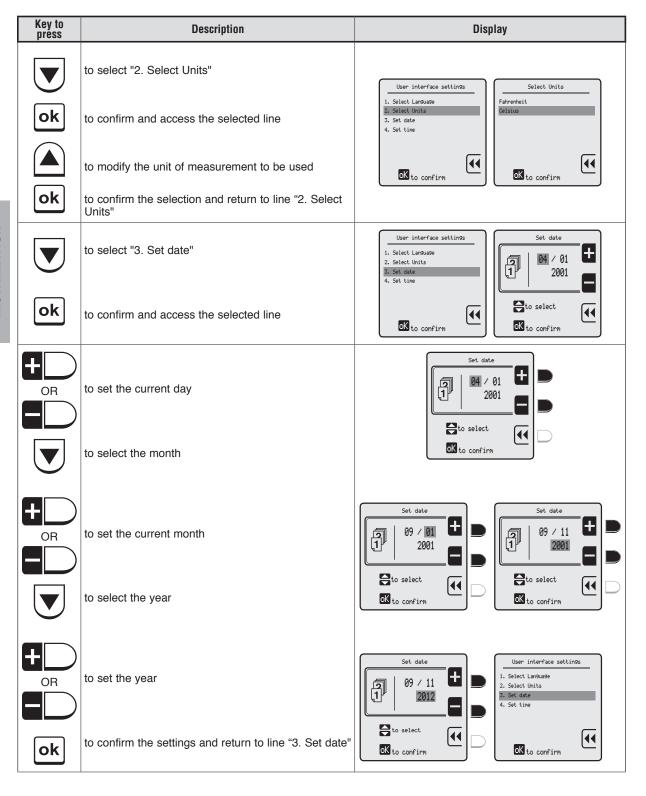




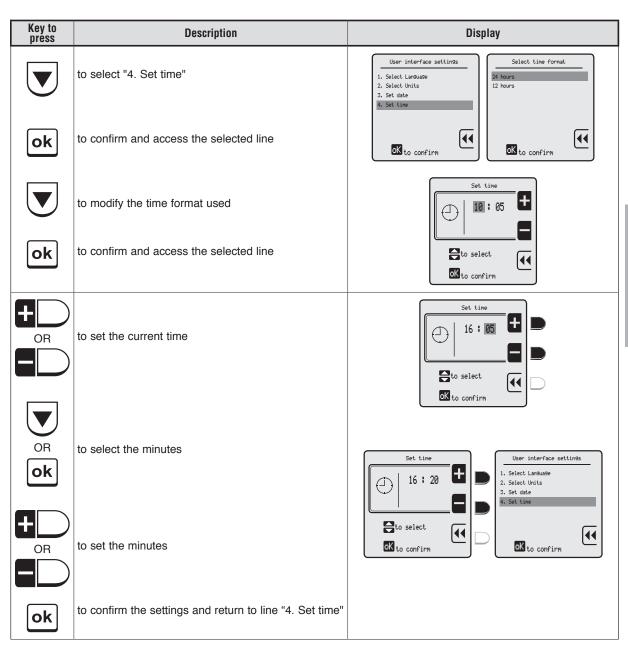


<u>USER INTERFACE SETTINGS VIA TECHNICIAN MENU</u>
This procedure enables the user to check or modify the LANGUAGE THE CURRENT UNIT OF MEASUREMENT and the current date and time.

Key to press	Description	Display
menu	to display the MENU screens	MENU USER C
	to enter the TECHNICIAN menu, which requires entry of the PASSWORD	OUTSIDE 7°C OFF OFF OFF OFF OFF OFF OFF OFF OFF OF
	To enter the PASSWORD "231":	Technician menu
TWICE	to enter the first digit "2"	Insert code
ok	to confirm and move to the second digit	to select  K to confirm
THREE TIMES	to enter the second digit "3"	Som ATT
ok	to confirm and move to the third digit	Technician menu  I. FOURNCED CH SETTINGS  2. FOUNNCED DHW SETTINGS  3. SYSTEM SETTINGS
ONCE	to enter the third digit "1"	4. DIAGNOSTICS 5. USER SETTINGS 6. CHSCHOE 7. RESTORE FRICTORY SETTINGS
ok	to confirm the password and enter the menu	OK to confirm
TWICE	to select "3. SYSTEM SETTINGS"	Technician menu  1. ADVENCED CH SETTINSS 2. ADVENCED DHW SETTINSS 3. SYSTEM SETTINSS 4. DIRENDSTICS 5. USER SETTINSS 3. Service settings 3. Service settings
ok	to confirm and access the selected line	6. CRSCADE 7. RESTORE FRCTORY SETTINGS  OK to confirm  OK to confirm
ONCE	to select "2. User interface settings"	Sustem settings  1. Boiler parameters  2. User interface settings  3. Service settings  3. Set date  4. Set time
ok	to confirm and access the selected line	ok to confirm
ok Ok	to confirm and access the selected line	Select Language   User interface settings
	to modify the language used	4. Set time
ok	to confirm the selection and return to line "1. Select Language"	OK to confirm







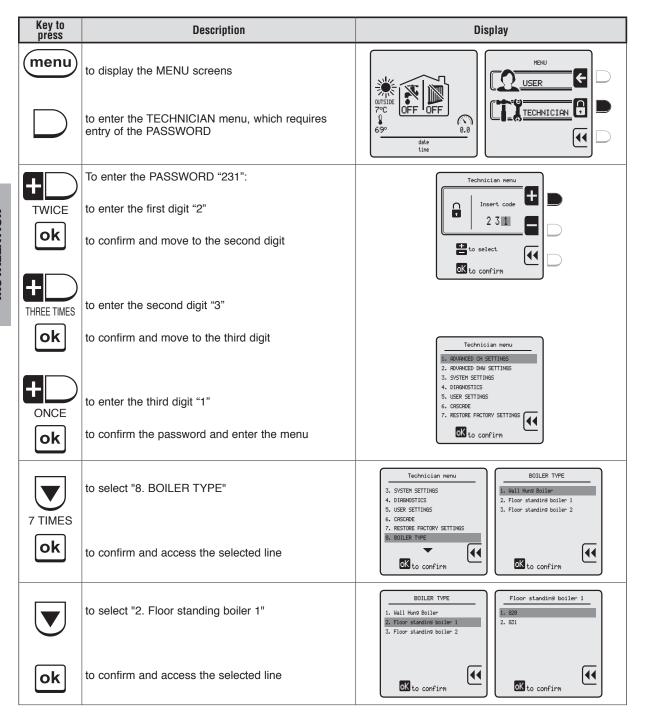
# **CHECKING / MODIFYING FACTORY SETTINGS**

The appliance leaves the factory with the settings as described in the paragraph "Technician menu navigation tree" page 32. If the factory settings are not optimal for the specific system to be managed, follow the navigation tree to locate the value to be modified.

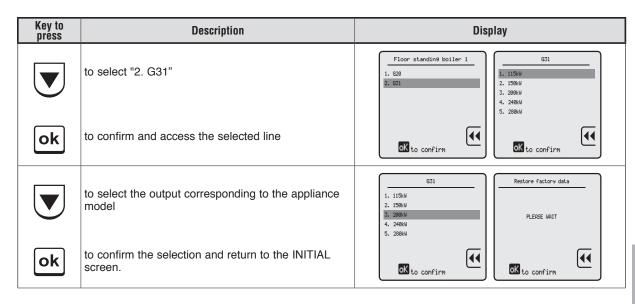


### **CHANGE OF GAS TYPE**

**Multidea Evo** boilers leave the factory set up to operate with G20. They can also operate with LPG, using the accessory kit available on request. Once the kit is installed, perform the procedures described below.







The setting of the "gas change" parameter AUTOMATICALLY sets the blower RPM as stated in the table.

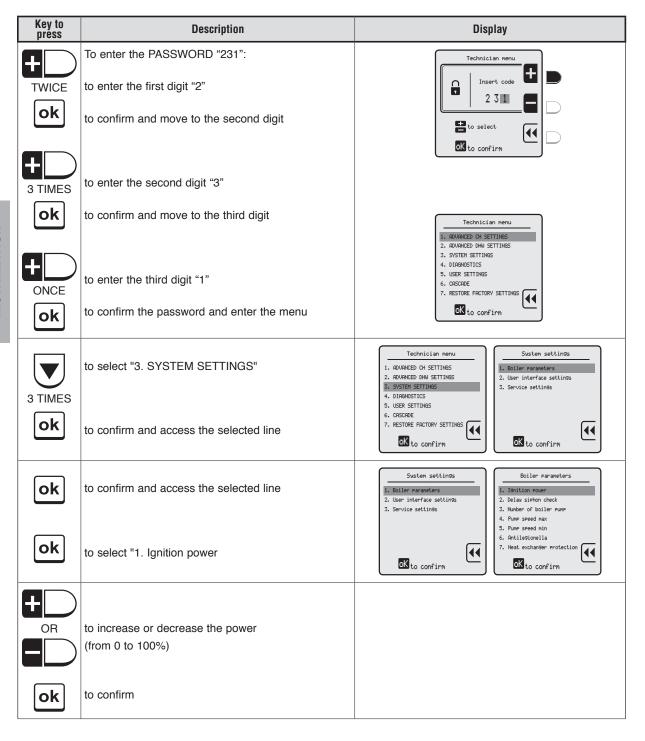
DESCRIPTION		Multidea Evo			
		60	100	115	
Speed at nominal heating capacity	G20	5700	7200	7300	rpm
Speed at minimum heating capacity	G20	1250	1450	1600	rpm
Speed at nominal heating capacity	LPG	5100	6100	6500	rpm
Speed at minimum heating capacity	LPG	1150	1250	1450	rpm

The speed setting for ignition heating output for LPG is made by modifying the parameter on the level "3.1.1 IGNITION POWER" in the technician menu.

DESCRIPTION	Multidea Evo			
DESCRIPTION	60	100	115	
Ignition heating output G20	51%	25%	30%	
Ignition heating output LPG	100%	40%	45%	

To do this, proceed as follows:

Key to press	Description	Display		
menu	to display the menu SCREENS	MENU USER		
	to enter the TECHNICIAN menu, which requires entry of the PASSWORD	OUTSIDE 7°C OFF OFF OFF OFF OFF OFF OFF OFF OFF OF		





To check the blower speed, at the maximum and/or minimum flow rate, proceed as described in the next paragraph (BOILER IGNITION and MANUAL TEST function).

After setting the maximum and/or minimum boiler output, press:

- to return to "3.Manual Test"
- twice to select "1.Boiler information"
- ok to enter the Diagnostics screen
- ten times, to select "11. Blower Speed".

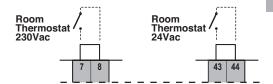
Check that this value corresponds to the value stated in the table above.

- Press to return to the "Diagnostics" screen and repeat "3.Manual Test" for the other output setting.

### **BOILER IGNITION**

To start up the boiler:

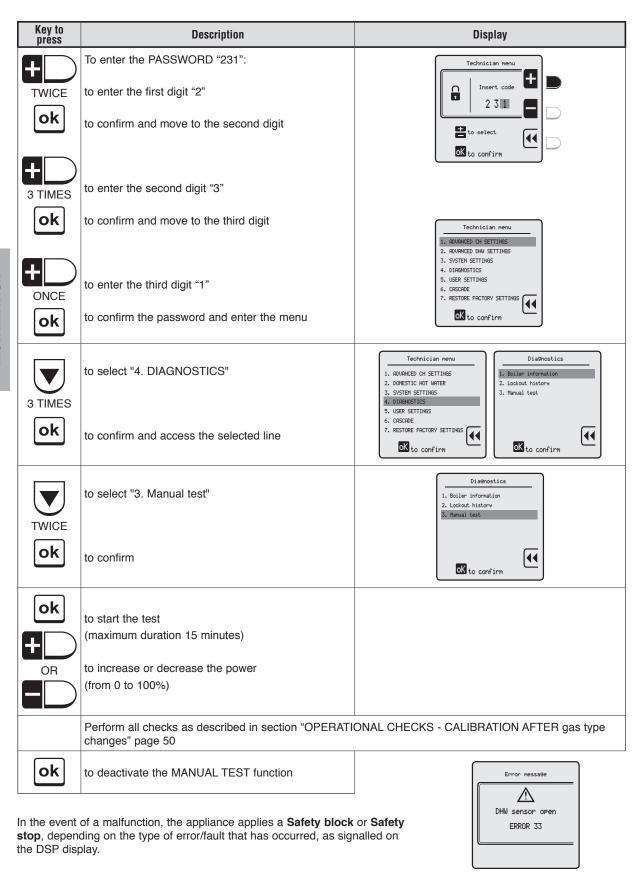
 Ensure that a jumper is wired in or that an on-demand room thermostat is set between terminals 7 and 8. The boiler will not work without these conditions.



### **MANUAL TEST function**

This procedure enables the user to override a heating cycle, with settable power, for a maximum duration of 15 minutes

Key to press	Description	Display		
menu	to display the MENU screens to enter the TECHNICIAN menu, which requires entry of the PASSWORD	OUTSIDE OFF OFF OFF OFF OFF OFF OFF OFF OFF OF		





### **Errors with safety block**

The table below lists the errors/faults that generate a Safety Block.

To restore normal operating conditions:

- Disconnect the electrical and gas power supplies from the appliance
- Eliminate the cause of the fault
- Restart the appliance.

Display items		Meaning		
Failed ignition Error 1		The flame has not been ignited within the appliance safety intervals times consecutively		
False flame	Error 2	False flame detection		
High Boiler Temperature	Error 3	The appliance safety thermostat has tripped due to high temperature		
Blower speed	Error 5	The blower speed has not been detected		
Flame circuit	Error 8	Flame detection (circuit) error		
Gas valve circuit fault	Error 9	Gas valve (circuit) error		
	Error 13	Repeated errors exceeding 5 manual resets in less than 15 minutes Also in this case, turn the appliance off and on again to reset.		
Internal control fault	Error 21	Fault on internal equipment/board		
CRC connection	Error 25	CRC connection error		
Supply sensor shorted	Error 30	The supply sensor has detected a temperature outside the admissible range (equivalent to short circuit)		
Supply sensor open	Error 31	The supply sensor has detected a temperature outside the admissible range (equivalent to short circuit)		
Return sensor shorted	Error 43	The return sensor has detected a temperature outside the admissible range (equivalent to short circuit)		
Return sensor open Error 44		The return sensor has detected a temperature outside the admissible range (equivalent to short circuit)		

# Errors with safety stop

The table below lists the errors/faults that generate a Safety Stop.

- To restore normal operating conditions:
   Disconnect the electrical and gas power supplies from the appliance
- Eliminate the cause of the fault

The appliance restarts automatically on the first heat request.

Display items	3	Meaning		
	Error 7	Flue temperature over limit		
ΔT Supply/Return high	Error 11	$\Delta T$ Supply/Return > 5°C for at least 5 seconds, on stand-by, measured continuously		
	Error 15	On start-up: (Supply T Ret. T.) > 3°C		
	Error 16	On start-up, the supply T. does not vary by at least 1°C		
	Error 17	On start-up, the return T. does not vary by at least 1°C		
	Error 18	General sensor error, reading off scale		
DHW sensor shorted	Error 32	The DHW sensor has detected a temperature outside the admissible range (equivalent to short circuit)		
DHW sensor open	Error 33	The DHW sensor has detected a temperature outside the admissible range (equivalent to short circuit)		
Low voltage	Error 34	The mains voltage is low (V<230-15%)		
Low water pressure	Error 37	The water pressure switch detects/signals low pressure		
Water pressure error	Error 41	The frequency of water pressure update is insufficient		
Flue sensor shorted	Error 45	The flue sensor has detected a temperature outside the admissible range (equivalent to short circuit)		
Flue sensor open Error 46		The flue sensor has detected a temperature outside the admissible range (equivalent to short circuit)		



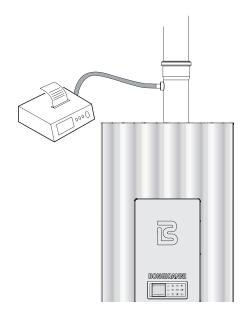
Display items		Meaning
Water pressure switch Error 47		The water pressure switch is disconnected or damaged
	Error 80	Ret. T. > Supply T.
	Exx. 01	Test in progress on temperature difference between sensors
	Error 81	If the test fails, Error 15 is displayed.
	Error 82	The heat exchanger sensor has shorted or detected a temperature outside the admissible range (equivalent to short circuit)
Error 83 Error 84		The heat exchanger sensor is detached or has detected a temperature outside the admissible range (equivalent to short circuit)
		High heat exchanger temperature (heat exchanger T > Supply T +10°C)
	Error 89	Incompatible programming (e.g. Max< Min.)
	Error 91	Cascade sensor in DC
	Error 92	Cascade sensor in AC
	Error 93	Outside sensor in DC
	Error 94	Error in display board
	Error 95	General cascade sensor error
	Error 96	Outside sensor in AC
	Error 97	Cascade connection defective
	Error 98	Boiler bus connection error
	Error 99	Internal boiler bus error
	Error 97	Cascade connection defective
	Error 98	Boiler bus connection error
	Error 99	Internal boiler bus error

# OPERATIONAL CHECKS - CALIBRATION AFTER GAS TYPE CHANGES

For the gas change procedure, see the specific section on page 44. To perform the operational checks and/or calibration after a gas change, proceed as follows:

- Activate the MANUAL TEST function and press to increase power to 100% (see section "MANUAL TEST function" page 47). This sets the heating unit to operate at **Maximum Capacity**.
- Measure the gas flow rate, taking into account any relevant corrective factors.
- Use the analyser to take CO2 and CO readings.

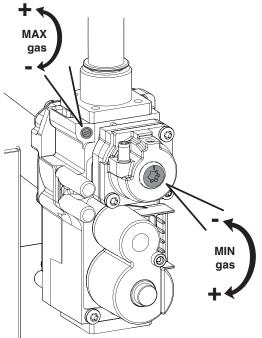
The test hole for flue analysis must be made on the straight section of the flue duct at a distance of at least twice the diameter from the appliance outlet (refer to current standards. Alternatively a FLUE TEST KIT is available, to be ordered separately). Compare the readings with those stated in the table below, considering a tolerance of  $\pm\,5\%$ .



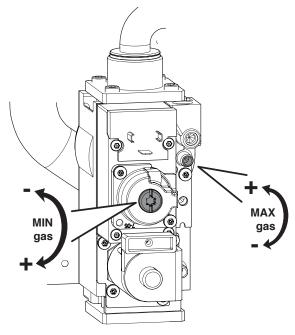
DESCRIPTION	Multidea Evo			
DESCRIPTION	60	100	115	
Max. gas consumption (G20)	5.83	9.95	11.32	m3/h
Min. gas consumption (G20)	0.74	1.25	1.59	m3/h
Max. gas consumption (G30)	4.35	7.41	8.44	kg/h
Min. gas consumption (G30)	0.55	0.93	1.18	kg/h
Max. gas consumption (G31)	4.28	7.30	8.31	kg/h
Min. gas consumption (G31)	0.54	0.92	1.17	kg/h
Max/min CO2 (G20)	9.3/8.8	9.1/8.7	9.4/9.0	%
Max/min CO2 (G30)	11.8/11.2	11.8/11.6	11.8/10.6	%
Max/min CO2 (G31)	10.1/9.6	9.9/9.4	10.2/9.4	%
Weighted CO	18	13	11	mg/kWh



If these do not correspond, gradually adjust the MAX gas adjuster screw on the gas valve until the analyser shows the correct combustion values.







Multidea Evo 100 and 115 gas valve

- Press to reduce power to 0% (see section "MANUAL TEST function" page 47). This sets the heating unit to operate at **Minimum Capacity**.
- Measure the gas flow rate, taking into account any relevant corrective factors.
- Use the analyser to take CO2 and CO readings.

Compare the readings with those of the table on the previous page.

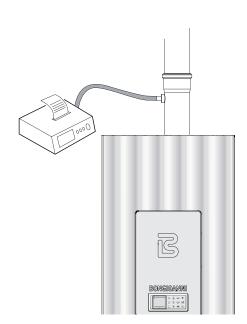
If these do not correspond, gradually adjust the MIN gas adjuster screw on the gas valve until the analyser shows the correct combustion values.

Press **ok** to deactivate the MANUAL TEST function.

If necessary, make adjustments both at the maximum and minimum values.

# **⚠** WARNINGS

- If the control values are not accessible, check that:
  - the flue extraction ducts or air intake ducts are not obstructed;
  - the gas pressure is not lower than 18 mbar (G20) or 25 mbar (G31);
  - the blower RPM is correct.





### Outside sensor and climatic curve

When operation envisages the use of the outside sensor ("sliding temperature") the MAXIMUM and MINIMUM SUPPLY TEMPERATURES MUST BE SET, AS WELL AS the outside temperature RANGE so that the appliance can calculate the climatic curve on the basis of these settings.

The procedure is as follows:

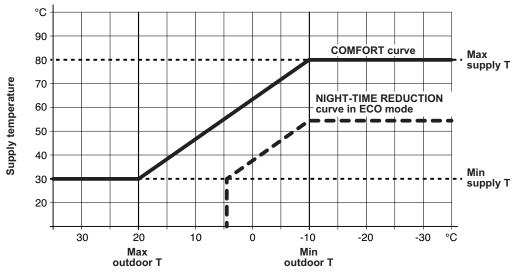
- Enter the Technician Menu (see page 32)
- Enter "1. ADVANCED CH SETTINGS" and proceed to line "2. CH temperatures" (see page 33)
- Press ok and check the existing values
- If these need to be modified, select and enter the relevant line to be modified
- Modify the value and press ok to confirm.
- Press
- Select "3. OTC parameters"
- Press ok and check the existing values
- If these need to be modified, select and enter the relevant line to be modified
- Modify the value and press ok to confirm.

### **IMPORTANT**

After setting/entering the optimal values, enter lines 4. OTC setpoint table and 5. OTC curve, to display the appliance operating mode and make further corrections if necessary (it may be necessary to wait for around one minute to enable the system to update all data).

- Press to return to the initial line
- Select "6. DHW request type"
- Press ok
- Select "outside sensor" and press ok to confirm.

The outside temperature can always be read on the initial display screen.



**Outdoor temperature** 



# 0..10V input check

### **IMPORTANT PRELIMINARY INFORMATION**

When an external controller is used with a 0÷10V signal for power control, it is essential that the system, on the supply side, is fitted with an additional temperature sensor, to be connected to the external controller. THIS must therefore be installed if not already present.

#### SETTINGS ON DSP

The settings required on the DSP to select the control function with 0÷10V controller are:

- Enter the Technician Menu (see page 32)
- Enter "1. ADVANCED CH SETTINGS" and proceed to line "6. Request type" (see page 33)
- Then select "0-10V signal [%]" (power request) or "0-10V signal [SP]" (temperature request).

With these settings, the appliance heating power / temperature is managed directly by the 0÷10V signal as follows:

A) with voltage increase voltage < 2V ---> OFF

2V ≤ voltage ≤ 10V ---> linear variation of Power or Temperature

B) with voltage decreasing  $2V \le voltage \le 10V$  ---> linear variation of Power or Temperature

1V ≤ voltage < 2V ---> Minimum Power or Minimum Temperature

voltage < 1V ---> OFF

In both modes, climatic control is managed by the external controller, and therefore to avoid problems of overlapping time bands, at least one of the following conditions must apply:

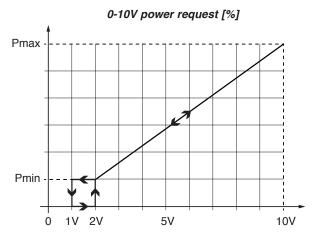
- the Timer is disabled
- the Timer is enabled but not set to "OFF" mode

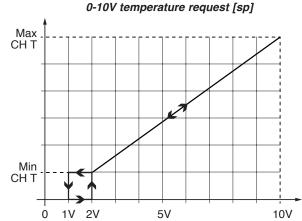
To modify the functions on level "3. Scheduler settings":

- Enter the Technician Menu (see page 32)
- Select "5.USER SETTINGS" (see page 35)
- Enter the line "1. Heating" and proceed to the line "3. Scheduler settings"

#### **IMPORTANT**

The heating function (CH) must always be active (not disabled).







# **DHW request type**

Depending on the selected device used (parameter Heating 1.6), the following table shows the priorities according to the conditions of the room thermostat and Scheduler settings.

		CH Demand		
		Only OTC	Room thermostat	0-10V
AT contact closed	Scheduler ENABLED	The heating unit follows the Scheduler settings, observing the bands set as ON, ECO and OFF. The temperature is modulated on the basis of the outside temperature.	The heating unit follows the Scheduler settings, observing the bands set as ON, ECO and OFF.  If = OFF => Request disabled, heating unit on stand-by;  If = ON => Request enabled, fixed setpoint at set Tmax*;  If = ECO => Request enabled, fixed setpoint at the temperature corresponding to ECO mode	Request enabled, setpoint depending on 0-10V signal
	Scheduler DISABLED	Request enabled, set- point corresponding to ON mode (comfort). The temperature is modulat- ed on the basis of the outside temperature.	Request enabled, fixed set- point at set Tmax*;	
AT contact open	Scheduler ENABLED	Request disabled, heat- ing unit on stand-by		Request disabled, heating unit on stand- by
	Scheduler DISABLED	Request enabled, set- point corresponding to ECO mode The temper- ature is modulated on the basis of the outside temperature.	Request disabled, heating unit on stand-by	

(\*) Tmax = Set maximum temperature (see parameter 1.2.2 technician menu)

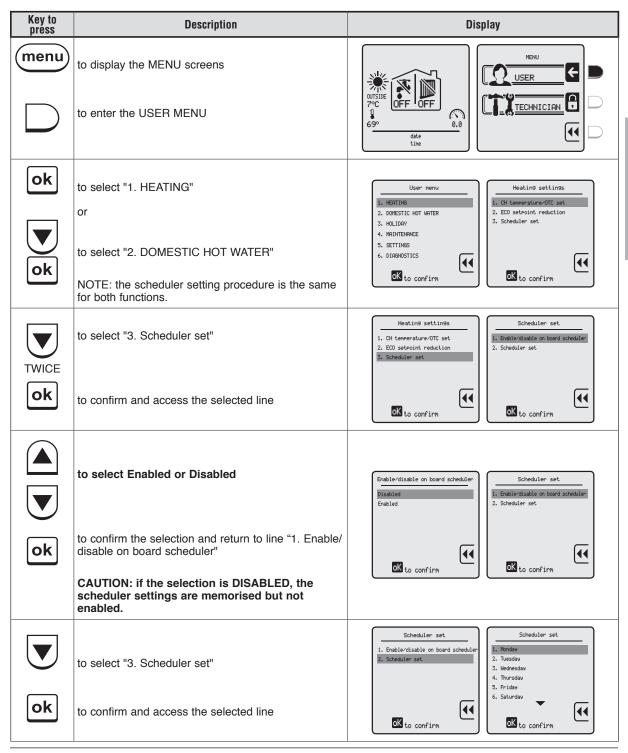
This operating mode applies regardless of whether the AT is high voltage or low voltage (see page 47)).

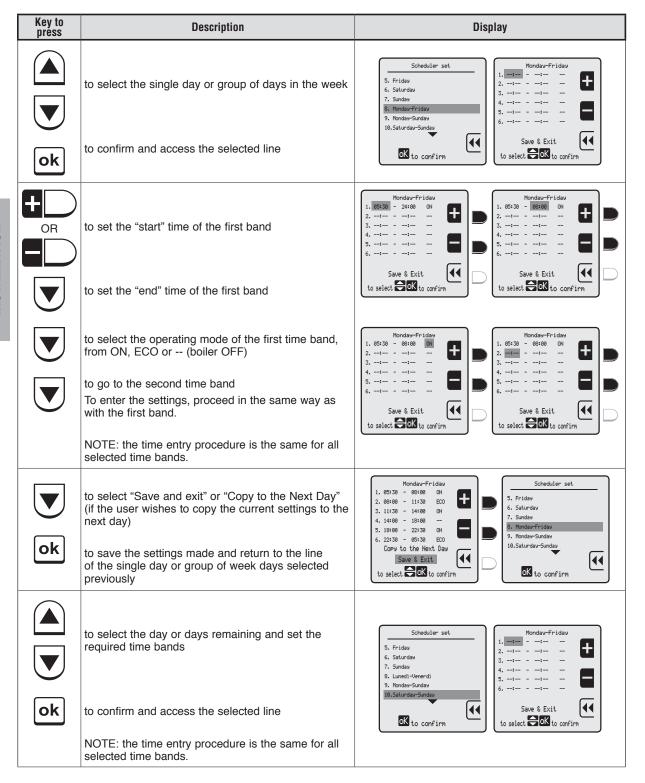


### **SCHEDULER SETTINGS**

THE system also envisages the option of setting time bands during which the boiler is set to operate, if there is a demand for heat, and those during which it remains off, or in ECO mode when fitted with an outside sensor.

There is a maximum of 6 programmable time bands within 24 hours, each of which must be identified by a start time (ON), and end time (OFF). The minimum interval between each time is half an hour.







# TEMPORARY SHUTDOWN OR HOLIDAY SCHEDULE

This function enables a reduction in the operating regime of the boiler in the case of temporary absences, weekends, holidays and above all automatic restart after the set time interval.



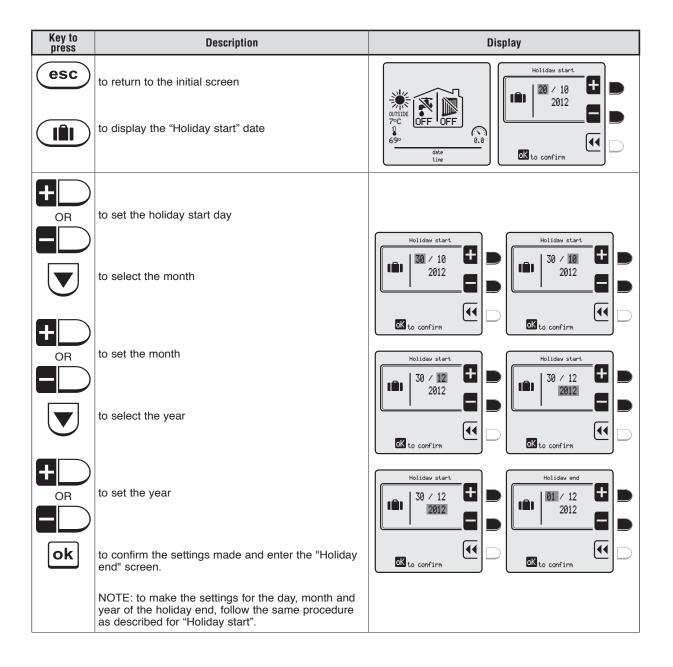
# **WARNINGS**

• During the holiday period, it is essential to leave the electrical and gas mains supplies to the appliance powered, to ensure correct operation.

The supply temperatures for the heating system and/or production of domestic hot water, must be set as described below:

Key to press	Description	Display		
menu	to display the MENU screens	MENU USER C		
	to enter the USER MENU	OUTSIDE OFF OFF  69°  date tine		
TWICE	to select "3. HOLIDAY"	User menu  1. HEATING 2. DOMESTIC HOT WATER 3. HOLIDAY 4. MAINTENANCE 5. SETTINGS  HOliday setPoint 2. DHW holiday setPoint		
ok	to confirm and access the selected line	6. DIAGNOSTICS  K to confirm  K to confirm		
ok	to select "1. CH holiday setpoint"	CH holidaw setpoint Holiday		
OR OR	to set the required value	I. CH holiday setroint 2. DHW holiday setroint  CK to confirm  I. CH holiday setroint  CK to confirm		
ok	to confirm the settings and return to line "1. CH holiday setpoint"			
	to select "2. DHW holiday setpoint"			
ok	to confirm and access the selected line	1. CH holiday setroint 2. DHM holiday setroint		
OR OR	to set the required value (only in the case of storage tanks with sensor) (*)	OK to confirm		
ok	to confirm the settings and return to line "2. DHW holiday setpoint"	a set an evecesively low value as this sould eause		

(\*) In the case of storage tanks with thermostat, take care not to set an excessively low value, as this could cause continuous requests for domestic hot water.





### **MAINTENANCE AND CLEANING**

Periodic maintenance is a compulsory legal requirement and is essential to ensure optimal safety, performance and lifetime of the appliance.

Internal cleaning of the appliance and removal of combustion residue from the exchange surfaces are operations required at least once a year. This is an essential condition to reduce consumption, pollutant emissions and to maintain optimal performance.

Before starting maintenance and/or cleaning:

- Set the main system switch (IG) to "OFF"
- Close the fuel shut-off valves.

#### **EXTERNAL CLEANING**

The outer casing should be cleaned with cloths dampened with water and detergent. In the case of stubborn stains, dampen a cloth with a mix of 50% water and denatured alcohol or with special products.

After cleaning, dry the appliance thoroughly.



- If replacing parts, use EXCLUSIVELY original spare parts.
- Never use abrasive products, benzene or trichloroethane.

### **INTERNAL CLEANING**

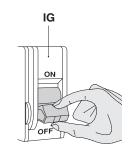
To ensure correct operation of the appliance, the burner and flue lines in the exchanger need to be cleaned periodically. It is indispensable to mechanically and completely remove the dirt from the exchanger to avoid the possible formation of scale during the lifetime of the boiler. If necessary, chemically remove all residue using products compatible with steel (the material of the heat exchanger). At the end of cleaning, remove/vacuum all residue.

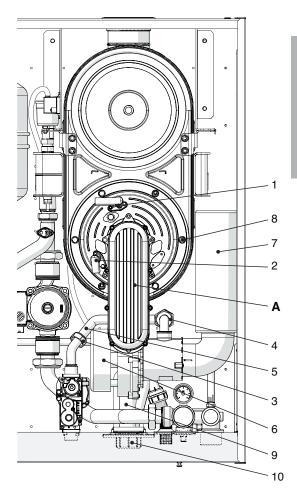
IF IN DOUBT, CONTACT BONGIOANNI CALDAIE FOR ASSISTANCE.

Cleaning the primary condensing heat exchanger and burner

#### Removing the blower-burner assembly (A)

- Remove the front panel of the boiler
- Disconnect the wiring of the ignition electrodes (1) and flame detector electrode (2)





- Unscrew the gas ring nuts (3) and (4) remove the gas pipe (5)
- Detach the blower (6) from the electrical connections and from the silicon tube
- Disconnect the air intake tube (7) from the blower
- Remove the nuts (8) and extract the burner-blower assembly (A).
- Remove all dirt from the tubes of the primary condensing heat exchanger, brushing them with a bristle brush and removing dirt with a vacuum cleaner.

The burner does not require special maintenance; simply cleaning with a bristle brush is sufficient.

More specific maintenance operations will be evaluated and performed by the Authorised Technical Services Centre.

After cleaning, re-fit all components in reverse order of the above, inserting new seals where necessary.

#### **IMPORTANT**

It is compulsory to test sealing efficiency of the gas line, as required by current standards.

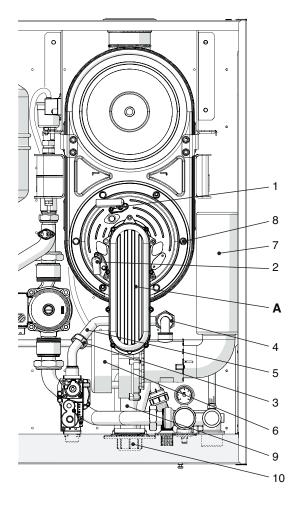


- The silicon seal of the front panel of the combustion chamber must be replaced if worn, and in any event should be changed ever 2 years.
- The detection electrode (2) also acts as a sensor to confirm correct condensate drainage. If this electrode comes into contact with the condensate present in the combustion chamber, it causes a safety shutdown of the boiler. Therefore if the insulation inside the combustion chamber is found to be wet or worn, replace immediately.

Checking and cleaning the condensate drain syphon

The condensate drain syphon (9) does not require special maintenance. Simply check that no solid deposits have formed inside (removing if necessary) and that the condensate drain pipelines are not obstructed.

To clean the syphon, simply unscrew cap (10) for access.





# **TROUBLESHOOTING**

Appliance malfunctions/faults are indicated on the display as shown in the table on page 49.

However, other anomalies may occur on the appliance/system, and these are listed below.

Fault	Cause	Remedy	
Smell of gas	- Gas supply circuit	Check sealing efficiency of the joints and closure of the pressure points	
Smell of uncombusted fuel	- Flue circuit	<ul><li>Check:</li><li>sealing of joints</li><li>for possible obstructions</li><li>combustion quality</li></ul>	
	- Supply gas pressure	- Check settings	
	- Burner and/or exchanger dirty	- Check conditions	
Irregular combustion	- Intake and/or exhaust lines dirty	- Check conditions	
	- Incorrect blower RPM	- Check the blower RPM (see page 45).	
Delayed ignition with pulsing on burner	- More precise tuning of ignition power required	- Modify settings	
The generator does not reach the set	- Generator heat exchanger dirty	- Clean the combustion chamber	
temperature	- Insufficient burner flow rate	- Check burner settings	
The generator reaches the set	- Presence of air in the system	- Purge the system	
temperature but the heating systems are cool	- System pump	- Unblock the pump - Replace the pump	
	- System safety valve	- Check setting or efficiency	
Frequent intervention of the system safety valve	- System pressure	Check filling pressure     Check pressure reducer     Check filling valve	
	- System expansion vessel	- Check efficiency	
	- Pump blocked, electrical connections	- Check pump and connections	
System pump/s do not work	- Room thermostat	- Check room thermostat and connections	
Storage tank pump does not work	- Pump blocked, electrical connections	Check the pump     Check the electrical connection between the pump and control panel	
	- Storage tank thermostat	- Check efficiency and position of the thermostat	



NOTES	





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